## **FINAL ANSWER KEY**

Question 7/2025/OL

Paper Code:

Category 643/2023

Code:

Exam: Junior Instructor Mechanic Agricultural Machinery

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Department Industrial Training

Question1:-Shape and colour of the warning signs are

A:-Triangular shape, black boarder and symbol on yellow background

B:-Circular shape, red boarder with cross bar and black symbol on white background

C:-Circular shape, white symbol on blue background

D:-Square shape, white symbol on green background

Correct Answer:- Option-A

Question2:-Which one of the following fire extinguishers should not be used for class B fire ?

A:-Carbon dioxide extinguisher

B:-Dry powder extinguisher

C:-Foam extinguisher

D:-Water filled extinguisher

Correct Answer:- Option-D

Question3:-Which one of the following is wrong about the testing of lifting equipment?

A:-Inspect the lifting chain, slings and hoist before operating

B:-The lifting equipment should be calibrated once in two year

C:-Check and maintain hydraulic oil level periodically

D:-Lifting equipment should be overhauled twice a year

Correct Answer:- Option-B

Question4:-In the case of good safety practice

- 1. Clean your body with compressed air.
- 2. Leave the machine after it will stop.

A:-1 and 2 are right

B:-1 and 2 are wrong

C:-1 wrong, 2 right

D:-1 right, 2 wrong

Correct Answer:- Option-C

Question5: is a marking media used on machine finished sur take more time to drying than other marking media but gives very clear line	
A:-Cellulose lacquer	<b>C</b> .
B:-Copper sulphate	
C:-White wash	
D:-Prussian blue	
Correct Answer:- Option-D	
Question6:-Which portion of the hammer head is left soft ?	
A:-Cheek	
B:-Face	
C:-Wedge	
D:-Pein	
Correct Answer:- Option-A	
Question7:-Which one of the following is used as the datum surface, while i marking process ?	n the
A:-Surface gauge	
B:-Angle plate	
C:-Surface plate	
D:-V - Block	
Correct Answer:- Option-C	
Question8:-The pliers used for cutting off wire close to the surface level is	
A:-Slip joint pliers	
B:-Side cutting pliers	
C:-Flat nose pliers	
D:-Multi grip pliers	
Correct Answer:- Option-B	
Question9:-The size of bench vice is stated by	
A:-Width of jaw	
B:-Maximum opening of the jaws	
C:-Maximum width of work that can be hold in the vice	
D:-Maximum length of work that can be hold between jaws	
Correct Answer:- Option-A	
Question10:-In the case of a micrometer  1. Micrometer is a precision measuring instrument.  2. Pitch of the micrometer thread is 1 mm.	

3. Maximum length of measurement with an outside micrometer is 25 mm.

4. Inside micrometer have a ratchet stop to ensure uniform pressure

between

measuring faces.

A:-1 and 2 are right, 3 and 4 are wrong

B:-3 and 4 are right, 1 and 2 are wrong

C:-1 and 3 are right, 2 and 4 are wrong

D:-2 and 4 are right, 1 and 3 are wrong

Correct Answer:- Option-C

Question11:-The BIS set 4 of feeler gauge have 13 blades in the range of

A:-0.01 mm to 0.1 mm

B:-0.03 mm to 0.5 mm

C:-0.01 mm to 0.15 mm

D:-0.03 mm to 0.16 mm

Correct Answer:- Option-B

Question12:-About a metric vernier caliper

- 1. It can be used to take outside, inside and depth measurement.
- 2. Least count is 0.02".
- 3. Least count is equal to 1 vernier scale division -1 main scale division.
- 4. Reading is taken by, multiply least count with vernier scale reading and add it to main

scale reading.

A:-1 and 2 are right, 3 and 4 are wrong

B:-1, 2 and 4 are right, 3 is wrong

C:-1 and 4 are right, 2 and 3 are wrong

D:-All are right

Correct Answer:- Option-C

Question13:-In the case of a depth micrometer

- 1. The direction of main scale is opposite to an outside micrometer.
- 2. For different range measurements different extension rods are used.
- 3. The measurements are taken between stock and spindle.

A:-1 and 2 are right, 3 wrong

B:-1 and 3 are right, 2 wrong

C:-2 and 3 are right, 1 wrong

D:-All are right

Correct Answer:- Option-D

Question14:-Which of the following are used to prevent pulleys from slipping on shafts, positioning and holding collars in place, on shafts and holding shafts in place in assemblies?

A:-Machine bolts

B:-Set screws

C:-Driver screws

Correct Answer:- Option-B Question15:-Which files are used for die-sinking, engraving and in silver smith's work? A:-Barrette files B:-Crossing files C:-Tinker' files D:-Riffler files Correct Answer:- Option-D Question16:-It is the algebraic difference between a size, to its corresponding basic size, it may be positive, negative or Zero, what? A:-Zero line B:-Toleranced size C:-Deviations D:-Limits of size Correct Answer:- Option-C Question17:-Which tool is using for installing and removing circlips? A:-Circlip pliers B:-Circlip pluckers C:-Circlip wrench D:-Circlip compas Correct Answer:- Option-A Question18:-Which material is very suitable for making Box nut of Bench vice? A:-HSS B:-Babbitt metal C:-Phosphor Bronze D:-Mild Steel Correct Answer:- Option-C Ouestion19:-The of a drill bit is the angle formed between the leading edge of the spiral (Flute) and the axis of the drill bit. A:-Rake angle B:-Point angle C:-Clearance angle D:-Helix angle Correct Answer:- Option-D Question 20:-Which of the following is not a Lapping Abrasive Particle? A:-Aluminium Carbide

D:-Cap screws

C:-Al<sub>2</sub> O<sub>3</sub>  $D:-B_4C$ Correct Answer:- Option-C Question21:-Which work holding device is suitable for grinding Large or irregularly shaped parts? A:-Centers or Collet chuck B:-Faceplate or T-slot Table C:-Vacuum Chuck D:-None of these Correct Answer:- Option-B Question22:-What is the "oversize" for calculate drill size for reaming? A:-0.02 mm B:-0.05 mm C:-0.03 mm D:-0.04 mm Correct Answer:- Option-B Question23:-What is the appearance of cold rolled M.S. Sheet? A:-Bluish black B:-Plain silver white C:-Bluish gray D:-Reddish brown Correct Answer:- Option-B Question24:-What is the other name of knocked up seam? A:-Paned down seam B:-Hammer lock seam C:-Bottom double seam D:-Locked grooved seam Correct Answer:- Option-C Question25:-Which solder is used for soldering brass, copper and jewellery? A:-Coars solder B:-Eutetic alloy C:-Common solder D:-Extra fine solder Correct Answer:- Option-D Question26:-Which type of fluxes are acidic and chemically active?

B:-Silicon Carbide

A:-Inorganic fluxes **B:-Organic fluxes** C:-Non-corrosive fluxes D:-Passive fluxes Correct Answer: - Option-A Question27:-What is the capacitance value of a capacitor that requires coulomb to charge to 35 volt? A:-0.014 F B:-0.025 F C:-0.14 F D:-0.25 F Correct Answer:- Option-A Question28:-Four resistors  $R_1 = 100 \Omega$ ,  $R_2 = 200\Omega$ ,  $R_3 = 300\Omega$  and  $R_4 = 400\Omega$  in a series circuit are connected across 50 V. What is the voltage drop across the resistance  $R_2$ ? A:-5 volt B:-10 volt C:-15 volt D:-20 volt Correct Answer:- Option-B Question29:-What is the unit for Quantity of electricity? A:-Mho B:-Ampere-second C:-Volt/second D:-Ampere/second Correct Answer:- Option-B Question 30:- What is the value of resistance of the resistor if the colour coding is Orange, Red and Silver?  $A:-330 \pm 5\%$  Ohm  $B:-3300 \pm 10\%$  Ohm  $C:-33000 \pm 5\%$  Ohm D:-330000 ± 10% Ohm Correct Answer:- Option-B Question31:-Calculate the hot resistance of 200W/250V rated lamp. A:-31.25Ω B:-62.5Ω

C:-312.5Ω

D:-625Ω Correct Answer:- Option-C Question32:-What is the current carrying capacity of 32Amp. rated cable, if it is protected by the rewireable fuse? A:-13 Amp B:-16 Amp C:-26 Amp D:-39 Amp Correct Answer:- Option-C Question33:-What is the internal resistance of a discharged battery? A:-High B:-Low C:-Remains same D:-Negative Correct Answer:- Option-A value of  $R_2$ ? Α:-2 Ω

Question34:-Three resistances  $R_1$  (= 6 $\Omega$ ),  $R_2$  and  $R_3$  (= 3 $\Omega$ ) in a parallel circuit connected across 24 Volt, draws a total current 15 Ampere, what is the resistance

B:-4 Ω

C:-6 Ω

D:-8 Ω

Correct Answer:- Option-C

Question35:-In a house, 5 Nos. of 40 W Tube Lights, 4 Nos. of 80 W fans, 1 No. of 120 W T.V. receiver and 4 Nos. of 60 W lamps are used for 5, 8, 5 and 4 hours/day respectively. Calculate the total energy consumed in unit's per day.

A:-5.24 unit

B:-6.42 unit

C:-5.42 unit

D:-6.24 unit

Correct Answer: - Option-A

Question36:-What happens to the resistance of LDR, if the intensity of light is increased?

A:-Increases

B:-Decreases

C:-Remains same

D:-Becomes infinity

Correct Answer:- Option-B

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Question37:-What is the output voltage of lithium cell?
    A:-1.2 V
     B:-1.5 V
    C:-1.8 V
    D:-2.5 V
     Correct Answer:- Option-D
Question38:-Which device converts sunlight into electrical energy?
     A:-Photo voltaic cell
     B:-Liquid crystal diode
     C:-Light emitting diode
    D:-Light dependent resistor
     Correct Answer:- Option-A
Question39:-How the capacity of batteries is specified?
    A:-Volt
     B:-Watt
    C:-Volt Ampere
    D:-Ampere hour
     Correct Answer:- Option-D
Question 40:- The maximum reverse voltage that can be applied to the diode without
destruction is
    A:-Peak inverse voltage
    B:-Maximum forward voltage
    C:-Forward voltage
     D:-Maximum average votlage
     Correct Answer:- Option-A
Question41:-The ratio of dc collector current to dc base current is called
    A:-dc alpha
     B:-dc beta
    C:-dc gamma
    D:-dc delta
     Correct Answer:- Option-B
Question42:-In UJT the intrinsic stand-off ratio is the property of the UJT is always
    A:-Unity
     B:-Greater than Unity
     C:-Less than Unity
     D:-Zero
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Correct Answer:- Option-C

Question43:-According to Boolean algebra, the AND gate performs

A:-Logical addition

**B:-Logical multiplication** 

C:-Logical division

D:-Logical inversion

Correct Answer:- Option-B

Question44:-Which one of the following is an electric arc welding process?

A:-Thermit welding

**B:-Friction welding** 

C:-Electro slag welding

D:-Forge welding

Correct Answer:- Option-C

Question45:-Which type of material used for making ARC welding electrode holder and earth clamp?

A:-Galvanised iron

B:-High carbon steel

C:-Copper and its alloy

D:-Mild steel

Correct Answer:- Option-C

Question46:-Which of the following is not true about AC welding transformer?

A:-Freedom from ARC blow

B:-Suitable for easy welding of non ferrous metals

C:-Step down transformer

D:-Less initial cost than DC welding machine

Correct Answer:- Option-B

Question47:-Which type of flux coated electrodes is most suitable for welding high strength steel without cracks?

A:-Rutile electrodes

B:-Cellulosic electrodes

C:-Iron power electrodes

D:-Basic coated electrodes

Correct Answer:- Option-D

Question48:-Which one of the following is the power source of a pneumatic system

A:-Air receiver

B:-Compressor

- C:-Valve
- D:-Muffler

Correct Answer:- Option-B

Question49:-Which of the following statement is/are correct about viscosity of a liquid?

- i. It indicates the resistance to flow.
- ii. Viscosity decreases as temperature increases.
- iii. Viscosity decreases as temperature decreases.
  - A:-Only i and ii
  - B:-Only i
  - C:-Only ii and iii
  - D:-Only iii

Correct Answer:- Option-A

Question 50:- The rate of change of viscosity between two temperature is called

- A:-Viscosity range
- B:-Viscosity rate
- C:-Viscosity index
- D:-Viscosity coefficient

Correct Answer:- Option-C

Question51:-What is the working principle of a hydraulic jack?

- A:-loule's law
- B:-Newton's laws of motion
- C:-Boyles law
- D:-Pascal's law

Correct Answer:- Option-D

Question52:-Which of the following statement is/are correct about a diesel engine?

- i. It is called as constant pressure cycle engine.
- ii. It is called as constant volume cycle.
- iii. It is a compression ignition engine.
  - A:-Only i and iii
  - B:-Only i
  - C:-Only ii
  - D:-Only ii and iii

Correct Answer: - Option-A

Question53:-Distance between Center of the crank pin to the Centre of the main journal of a crank shaft is known as

- A:-Throw
- B:-Stroke

C:-Cycle

D:-Efficiency

Correct Answer:- Option-A

Question54:-Which of the following statement is/are correct about piston pin arrangement of an IC engine ?

- i. Full floating type arrangement is used in modern IC engines.
- ii. Gudgeon pin is used to connect piston to connecting rod.
- iii. Bush bearing is provided in piston pin boss in full floating type arrangement.

A:-Only ii and iii

B:-Only i

C:-Only i and ii

D:-All the statements i, ii and iii

Correct Answer:- Option-C

Question55:-What is the term used to refer to the valve timing of an IC eingine, when a valve closes after BDC ?

A:-Over lap

B:-Lead

C:-Advance

D:-Lag

Correct Answer:- Option-D

Question 56:-Which of the following statement is/are correct about the property of lubricant used in an IC engine lubrication system?

- i. Boiling temperature should be low.
- ii. It should develop foam during working.
- iii. Oil viscosity should not be same in hot and cold condition of the engine.
- iv. Oil viscosity should be suit all the operating conditions.

A:-Only iv

B:-Only i and iv

C:-Only ii

D:-Only ii, iii and iv

Correct Answer: - Option-A

Question57:-Where the thermostat valve is provided in a pressurised cooling system of an IC engine ?

A:-Coolant outlet of coolant pump

B:-Coolant outlet of cylinder head

C:-Coolant outlet of radiator

D:-Coolant outlet of coolant jacket

Correct Answer:- Option-B

Question 58:-Which of the following statement is/are correct about the Turbo

chargers used in an IC engine ?

- i. Power and efficiency can be increased by using turbochargers.
- ii. Turbo chargers are driven by belt/chain through crankshaft or cam shaft pulley.
- iii. There is a chance of Turbo lag while using Turbocharger.

A:-Only i

B:-Only i and iii

C:-Only ii

D:-All of the above i, ii and iii

Correct Answer:- Option-B

Question59:-Where the positive crank case ventilation fitted in an engine?

A:-Muffler and air cleaner

B:-Silencer and air cleaner

C:-Feed pump and air cleaner

D:-Engine breather and air cleaner

Correct Answer:- Option-D

Question60:-What is the purpose of Exhaust Gas Recirculation system in an IC engine ?

A:-To reduce Carbon Monoxide (CO) emissions

B:-To reduce Carbon dioxide emissions

C:-To reduce cold starting difficulty and recirculate unburned fuel to combustion chamber

D:-To reduce Nitrogen Oxides (NOx) emissions

Correct Answer:- Option-D

Question61:-What is the use of catalytic converters?

A:-Control the noise

B:-Control the fuel consumption

C:-Control the emission

D:-Control the temperature

Correct Answer:- Option-C

Question62:-What is the primary function of a carburetor in an engine?

A:-Measure exhaust gases

B:-Mix air and fuel for combustion

C:-Control engine speed

D:-Lubricate engine components

Correct Answer:- Option-B

Question63:-What is the purpose of the fuel injection pump in a diesel engine?

A:-Clean the air-fuel mixture

B:-Pressurize fuel for injection C:-Cool the engine D:-Reduce noise Correct Answer:- Option-B Question64:-What is the function of the clutch in a vehicle? A:-Increase engine speed B:-Transfer power from engine to transmission C:-Reduce emissions D:-Provide steering assistance Correct Answer:- Option-B Question65:-What is the primary function of hydraulic steering? A:-Increase fuel economy B:-Provide smoother steering control C:-Reduce braking distance D:-Adjust suspension height Correct Answer:- Option-B Question66:-What is the importance of maintaining correct tire pressure? A:-Enhances braking performance B:-Prolongs tire life C:-Improves fuel efficiency D:-All of the above Correct Answer:- Option-D Question67:-What is a potential danger of overloading tractor equipment? A:-Increased fuel efficiency B:-Improved performance C:-Shortened lifespan of implements D:-Enhanced traction Correct Answer:- Option-C Question68:-The speed of camshaft in relation to crankshaft of an IC engine is A:-Double B:-Half C:-Triple D:-None of the above Correct Answer:- Option-B Question69:-The size of the gear is usually specified by

A:-Pitch surface

B:-Circular pitch C:-Addendum D:-Pitch circle diameter Correct Answer:- Option-D Question70:-Gears are used for A:-Changing shaft direction B:-Changing speeds C:-Transmitting power D:-All of the above Correct Answer: - Option-D Question71:-Lewis formula is used for A:-Belt drive B:-Chain drive C:-Gears D:-None of these Correct Answer:- Option-C Question72:-Which plough is used for breaking hard soil layers? A:-Disc plough B:-Subsoiler C:-Chisel plough D:-Rotary plough Correct Answer:- Option-B Question73:-What maintenance is recommended for tillage equipment? A:-Daily and periodic maintenance B:-Annual maintenance only C:-Seasonal lubrication D:-No maintenance is needed Correct Answer:- Option-A Question74:-What is a key function of a rotavator? A:-Remove weeds B:-Level the soil C:-Pulverize soil D:-Harvest crops Correct Answer:- Option-C Question75:-What distinguishes disc harrows from drag harrows?

A:-Disc harrows are used for light tillage

B:-Disc harrows cut and mix soil, drag harrows smooth it C:-Drag harrows are powered, disc harrows are not D:-Drag harrows are for wet conditions Correct Answer:- Option-B Question76:-Which of the following adjustments is crucial for safe harrow operation A:-Hitching height B:-Wheel alignment C:-Tire pressure D:-Fuel efficiency Correct Answer:- Option-A Question77:-What is a common problem in harrow operation? A:-Excessive soil compaction B:-Uneven soil mixing C:-Overheating of blades D:-Fuel inefficiency Correct Answer:- Option-B Question 78:- What are shovels and sweeps used for in cultivators? A:-Seed planting B:-Fertilizer spreading C:-Weed removal and soil aeration D:-Soil leveling Correct Answer:- Option-C Question 79: - Which equipment is used for forming bunds? A:-Leveler B:-Scraper C:-Blade terracer D:-Bund former Correct Answer: - Option-D Question80:-What distinguishes a laser leveler from a conventional leveler? A:-Precision leveling B:-Lower operational cost C:-Easier maintenance

Question81:-Why is trouble shooting important for farm implements?

D:-Manual operation

Correct Answer:- Option-A

B:-Prevents operational delays C:-Ensures efficient performance D:-All of the above Correct Answer: - Option-D Question82:-A device placed over riser valve outlets as a means of connecting portable gated pipes to the pipeline is known as A:-Air vent B:-Gate stand C:-Hydrant D:-None of the above Correct Answer:- Option-C Question83:-The pressure drop permitted between two ends of a lateral in a drip irrigation system is A:-2% B:-5% C:-10% D:-15% Correct Answer:- Option-C Question84:-When selecting a sprinkler system, it is important to ensure that the average application rate is \_\_\_\_\_ the basic infiltration rate of the soil. A:-less than B:-equal to C:-more than D:-None of the above Correct Answer:- Option-A Question85:- is the part of a cone spray nozzle that imparts rotation to the liquid passing through it. A:-nozzle tip B:-nozzle disc C:-swirl plate D:-none of the above Correct Answer:- Option-C Question86:-The lead adjustment provided to the outer end of the cutter bar, when the mower is not in operation is A:-1 cm per meter of cutter bar

A:-Reduces wear and tear

B:-2 cm per meter of cutter bar

C:-3 cm per meter of cutter bar D:-5 cm per meter of cutter bar Correct Answer:- Option-B Question87:- starter is used in high rating 3 phase motors. A:-On-off switch B:-Push button C:-Direct on-line D:-Star-Delta Correct Answer:- Option-D Question88:-The power operated chaff cutters are operated in the working speed range of A:-400 - 600 rpm B:-600 - 800 rpm C:-800 - 1000 rpmD:-600 - 1000 rpmCorrect Answer: - Option-D Question89:-If a hammer mill is operated at recommended speed, its capacity depends on: i. rate of feeding. ii. hardness of feed to be ground. iii. size of screen opening. A:-i and ii B:-i and iii C:-ii and iii D:-i, ii and iii Correct Answer:- Option-D Question 90: The spray droplet diameter that divides the volume of spray into two equal parts is defined as A:-Volume mean diameter B:-Volume median diameter C:-Number mean diameter D:-Number median diameter Correct Answer:- Option-B Question91:-The function of the star wheel in a vertical conveyor reaper is to A:-hold the crop in vertical position B:-convey the crop to one side

C:-guide the crop to the cutter bar

D:-all of the above

Correct Answer:- Option-C
Question92:-A pump causes a fluid to move by trapping a fixed amount of fluid and then forcing the trapped volume of fluid into the discharge pipe.
A:-Positive displacement
B:-Non positive displacement
C:-Centrifugal
D:-None of the above
Correct Answer:- Option-A
Question93:-Threshing can be accomplished by
A:-Rubbing action
B:-Impact action
C:-Stripping action
D:-All of the above
Correct Answer:- Option-D
Question94:-A single disc type furrow opener is suitable for
A:-hard soil
B:-trashy fields
C:-wet sticky soil
D:-all of the above
Correct Answer:- Option-D
Question95:-The normal ratio of peripheral speed to forward speed in a combine harvester is in the range
A:-1.00 to 1.25
B:-1.25 to 1.50
C:-1.50 to 1.75
D:-1.75 to 2.00
Correct Answer:- Option-B
Question96:-The free threshed grain carried over the rack in the straw and discharged from the combine harvester is called
A:-Grain loss
B:-Rack loss
C:-Cylinder loss
D:-Shoe loss
Correct Answer:- Option-B
Question97: are the cutting element used for cutting in flail mowers.
A:-cutting discs
B:-rotating knives

C:-swinging knives D:-none of the above Correct Answer:- Option-C Question98:-Size reduction of grains occurs by impact in a A:-Burr mill B:-Hammer mill C:-Both of the above D:-None of the above Correct Answer:- Option-B Question99:-In a volute pump, the casing is proportioned to gradually the velocity of the liquid as it flows from the impeller to the discharge. A:-Increase B:-Reduce C:-Maintain D:-None of the above Correct Answer:- Option-B Question100:-Grading of seeds is done to obtain good quality seeds with higher i. germination. ii. viability. A:-i B:-ii C:-i and ii D:-None of the above Correct Answer:- Option-C