## **PROVISIONAL ANSWER KEY**

Question 120,

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Question1:-Let A, B and X be three matrices such that A = BX. If  $A=\left[\frac{1}{4}\,\frac{2}{-6}\right]$  and  $B=\left[\frac{1}{0}\,\frac{0}{2}\right]$ , then X equals

 $A: -\begin{bmatrix} 1 & 2 \\ 2 & -3 \end{bmatrix}$ 

 $B:-\frac{1}{2}\begin{bmatrix} 1 & 2 \\ 2 & -3 \end{bmatrix}$ 

 $\text{C:-}_{\scriptscriptstyle{\frac{1}{2}}\left[\begin{smallmatrix}1&0\\0&2\end{smallmatrix}\right]}$ 

 $\mathsf{D}\text{:-}\big[\begin{smallmatrix}1&4\\-1&1\end{smallmatrix}\big]$ 

Correct Answer:- Option-A

Question2:-If a+b+c=0, one root of  $\begin{vmatrix} a-x & b \\ c & b-x & a \\ c & a & c-x \end{vmatrix} = 0$  is

A:- $a^2+b^2+c^2$ 

B:-1

C:-2

D:-0

Correct Answer:- Option-D

Question3:-The term independent of x in the expansion of  $(2x-\frac{1}{x})^{10}$  is

A:-4th

B:-5th

C:-6th

D:-10th

Correct Answer:- Option-C

Question4:-The equation of the line that had y intercept 4 and is perpendicular to 3x+2y=7 is

$$A:-2x-3y-12=0$$

$$B:-2x-3y+12=0$$

$$C:-2x+3y+12=0$$

$$D:-2x+3y-12=0$$

Correct Answer:- Option-B

Question5:-If  $tan x = \frac{b}{a}$ , then the value of acos2x + 2sin2x is

A:-a+b

B:-a-b

C:-a

D:-b

Correct Answer:- Option-C

Question6:- $\int_{\frac{x}{x^4+x^2+1}} dx$  is equal to

$$A:-\sin^{-1}\left(\frac{2x^2+1}{\sqrt{3}}\right)+c$$

$$B:-\frac{1}{\sqrt{3}}\tan^{-1}\left(\frac{2x^2+1}{\sqrt{3}}\right)+c$$

$$C:=\tan^{-1}\left(\frac{2x^2+1}{\sqrt{3}}\right)+c$$

$$D:-\frac{1}{3}\tan^{-1}\left(\frac{2x^2+1}{\sqrt{3}}\right)+c$$

Correct Answer:- Option-B

Question7:-If y=4x-5 is a tangent to the curve  $y^2=px^3+q$  at (2,3), then (p,q)=

A:-(2,7)

B:-(-2,7)

C:-(7,2)

D:-(2,-7)

Correct Answer:- Option-D

Question8:-For the function  $f(x) = xe^x$ , the point

A:-x=-1 is a point of minimum

B:-x=-1 is a point of maximum

C:-x=0 is a point of minimum

D:-x=0 is a point of maximum

Correct Answer:- Option-A

Question9:-The area of the region bounded by the curve y=1-|x| and x-axis is

A:-1/2

B:-3/2

C:-1

D:-2

Correct Answer:- Option-C

Question10:-The solution of the differential equation  $\frac{dy}{dx} + 2y = e^{-2x}$  is

 $A:=ye^{2x}=x+c$ 

 $B:=ye^x=x+c$ 

 $C:=ye^{2x}=xy+c$ 

 $D: -ye^{-2x} = x+c$ 

Correct Answer:- Option-A

Question11:-Two rubbers which are prepared by coordination polymerization are

A:-BR and SBR

B:-BR and CR

C:-BR and IIR

D:-IR and EPDM

Correct Answer: - Option-D

Question12:-The following is not a delayed action accelerator

A:-MBTS

B:-CBS

C:-NOBS

D:-DPG

Correct Answer:- Option-D

Question13:-A very convenient cure system for poly acrylate rubber is

A:-Peroxide

B:-Isocyanate

C:-Sulphur + MBTS

D:-Sulphur+soap

Correct Answer:- Option-D

Question14:-Banbury mixing is suitable for industries doing

A:-Large volumes of limited number of compounds based on similar rubbers

B:-Small volumes of a large number of compounds

C:-Any type of rubber industry

D:-Large volumes of large number of compounds involving all types of rubbers

Correct Answer:- Option-A

Question15:-Natural rubber is

A:-Highly suitable for injection moulding

B:-Difficult to injection mould due to compounds with high viscosity and high scorch danger

C:-Difficult to injection mould due to scorch danger

D:-Difficult to injection mould due to high viscosity compounds

Correct Answer:- Option-B

Question16:-Reclaimed rubber is useful because

A:-It helps to reduce cost

B:-Ir reduces cost and gives processing advantages

C:-It reduces cost, gives processing advantages and also improves ageing resistance for NR compounds besides solving pollution problem caused by littering of used tyres

D:-It reduces cost, gives processing advantages besides reducing pollution

problem caused by littering of used tyres Correct Answer:- Option-C Question17:-\_\_\_\_\_ polymer is suitable for blow moulding A:-NR B:-EPDM C:-Silicone D:-SBS Correct Answer:- Option-D Question 18:- The life of an oil seal depends on property A:-Compressive modulus B:-Creep modulus C:-Compression set D:-Hardness Correct Answer:- Option-C Question19:-For getting the faster cure rate in IIR A:-we can increase isoprene content B:-we can halogenate it C:-both of the above D:-neither 1 or 2 Correct Answer:- Option-C Question 20:-CR is modified during polymerization to A:-Reduce its crystallization B:-Increase cure rate C:-Increase storage stability D:-Improve its ageing resistance Correct Answer:- Option-A Question21:-The difficult in dispersing silica in diene rubbers is due to A:-participate-particle interactions in the filler B:-Hydrophobicity of the filer C:-Moisture content in the filler D:-Rubber-rubber interactions Correct Answer: - Option-A Question22:-Payne effect is studied using A:-Dynamic mechanical analysis B:-SEM C:-DSC

D:-Mooney viscometer Correct Answer:- Option-A Question23:-The first generation of solution SBR had A:-Blockiness B:-Gel content C:-Crystallinity D:-Ionic cross linking Correct Answer:- Option-A Question24:-A non polar rubber which can surpass NR in all aspects is A:-Poly norbornene B:-BR C:-Poly dimethyl butadiene D:-Poly alkenamer Correct Answer:- Option-D Question25:-Upside down mixing is done for A:-Natural rubber B:-SBR C:-BR D:-Rubbers which soften quickly during mixing Correct Answer:- Option-D Question26:-For easy transport and handling, carbon black is A:-Functionalized B:-Pelletised C:-Oxidized D:-Reduced Correct Answer:- Option-B Question27:-ZnO+Steatic acid causes A:-Increase in cure rate B:-Increase in cross linking extent C:-Scorch D:-Decrease in cure time Correct Answer:- Option-B Question28:-The excellent tackiness of NR is due to A:-Low Tg which leads to high chain mobility B:-Strain induced crystallization

C:-Protein

D:-Both 1 and 2

Correct Answer: - Option-D

Question29:-The difficulty in dissolving cellulose in water, in spite of too many OH groups in it, is because of

A:-Entanglements between the chains

**B:-Cross linking** 

C:-Hydrogen bonding

D:-Very high molecular weight

Correct Answer:- Option-C

Question 30:- If Tg of a polymer is close to ambient temperatures but melting point is high (i.e. more than 3/2 of its Tg), it means that the polymer is

A:-a rubber

B:-amorphous plastic

C:-thermoset

D:-crystalline and fibre

Correct Answer:- Option-D

Question31:-The difficulty in getting a fluorocarbon rubber based on homopolymers is due to

A:-High polarity of the F atom

B:-High electronegativity of F atom

C:-Crystallization tendency of the resulting polymer

D:-Hydrogen bonding

Correct Answer:- Option-C

Question32:-Which rubber is prepared from another polymer?

A:-CR

B:-SBR

C:-CSM

D:-ACM

Correct Answer: - Option-C

Question33:-A polymer which cannot be cross linked is

A:-PE

B:-Poly isobutylene

C:-IIR

D:-EPM

Correct Answer:- Option-B

Question34:-Chlorination of Natural rubber involves

A:-Free radicals

- **B:-Anions**
- C:-Electrophilic addition and cyclisation
- D:-Electrophilic addition only

Correct Answer:- Option-C

Question35:-When you get ethylene based rubbers, the resulting polymer gets a Tg above that of PE (assuming it to around -80C). This is because

A:-rubberiness is achieved by breaking the crystallization of PE by adding bulky side chains

- B:-the resulting polymer has lesser inter chain attractions
- C:-rubberiness leads to reduction in Tg
- D:-the resulting polymer had more inter chain attractions than PE

Correct Answer:- Option-A

Question36:-Apart from ageing resistance, anti oxidants may improve

- A:-Fatigue and abrasion resistance
- B:-Tensile strength
- C:-Hardness
- D:-Tear resistance

Correct Answer: - Option-A

Question37:-High molecular weight in polymer chains lead to higher viscosity because of

- A:-Vander Waals forces
- B:-More entanglements between chains above a critical molecular weight
- C:-Crystallinity
- D:-Crosslinking

Correct Answer:- Option-B

Question38:-Often, high temperature polymers will also be highly rigid because

- A:-They are highly cross linked
- B:-They often have aromatic rings in the main chain (brydson, plastics materials p 584)
  - C:-They have high decomposition temperatures
  - D:-They have too much of interchain attractions

Correct Answer:- Option-B

Question39:-Among the following high temperature plastics \_\_\_\_\_ has some crystallizing tendency

- A:-Poly sulphone
- B:-PEEK
- C:-Polyimide

Correct Answer:- Option-B Question 40:-Peroxide cured EPDM compounds are not suitable for microwave curing because A:-They are not conductive compounds B:-The bonds (including C-C cross links) in the rubbers do not produce dipole moments during vibration C:-They are non polar rubbers D:-They release volatiles on curing Correct Answer:- Option-B Question41:-In DSC, the \_\_\_\_\_\_ is potted against temperature A:-Temperature rise B:-Thermal conductivity C:-Thermal resistivity D:-Heat capacity Wunderlich B (1990). Thermal Analysis New York: Academic Press pp. 137-140. ISBN 0-12-765605-7 Correct Answer: - Option-D Question42:-High strength carbon fibre is produced from A:-Cellulose B:-Rayon C:-Pitch D:-PAN Correct Answer: - Option-D Question43:-High modulus fibres can be prepared by A:-Extrusion **B:-Solution casting** C:-Solution spinning D:-Gel spinning Correct Answer: - Option-D Question44:-The following method does not give molecular weight distribution A:-GPC **B:-Fractionation** C:-Light scattering D:-Osmometry Correct Answer:- Option-D

Question45:-Rubber elasticity is driven by changes in

A:-Entropy

D:-Cyanate ester resin

B:-Enthalpy C:-Inter chain interactions D:-Cross links Correct Answer:- Option-A Question46:-A rubber is polymer A:-Crystalline B:-Amorphous but may crystallize on straining C:-always crystallizes in stretching D:-always crystallizes on cooling Correct Answer: - Option-B Question47:-Rubber used for IB cap A:-Silicone Rubber B:-Natural Rubber C:-EPDM D:-None of the above Correct Answer:- Option-B Question48:-Inorganic blowing agents release A:-Carbon dioxide B:-Nitrogen C:-Carbon monoxide D:-None of the above Correct Answer:- Option-A Question49:-The rubber used in tyre innreliner A:-Natural rubber B:-NR-SBR blends C:-Bromo butyl Rubber D:-NR-PBD-SBR blends Correct Answer:- Option-C Question50:-Metal oxide crosslinking used in A:-Silicone rubbers **B:-Chloroprene Rubbers** C:-Natural rubber D:-NBR Correct Answer:- Option-B Question51:-Flat spotting of the tyre occurs in

A:-Aramid chords

C:-Polyester chords D:-Nylon chords Correct Answer:- Option-D Question52:-Upside down mixing is associated with A:-Natural rubber B:-Silicone rubber C:-EPDM D:-NBR Correct Answer:- Option-D Question53:-Neutral angle for hose manufacturing A:-54º44' B:-52º44' C:-44º54' D:-54º54' Correct Answer: - Option-A Question54:-Conveyor belt crosslinked by A:-Roto cure B:-Press cure C:-Both D:-None of the above Correct Answer:- Option-C Ouestion55:-Hildebrand is the unit of A:-Flory interaction parameter B:-Enthalpy C:-Solubility parameter D:-None of these Correct Answer:- Option-C Question 56:-Resilience is inversely related to A:-Heat build up B:-Compression set C:-Tension set D:-All of these Correct Answer:- Option-A Question 57:- The major metal present in sludge removed from latex is

B:-Steel chords

A:-Cu

- B:-Fe
- C:-Mg
- D:-None of these

Correct Answer:- Option-C

Question58:-What is the use of Potassium oleate in natural rubber latex foam?

- A:-Activator
- **B:-Antioxidant**
- C:-Stabilizer
- D:-Foam promoter

Correct Answer:- Option-D

Question59:-Which is used as an anti-coagulating agent

- A:-Formalin
- B:-Ammonia
- C:-Sodium sulphite
- D:-All of the above

Correct Answer:- Option-D

Question60:-Which type of wheels is preferred for sports cars

- A:-Disc wheel
- B:-Wire wheel
- C:-Magnesium wheel
- D:-Aluminium Alloy

Correct Answer:- Option-C

Question61:-What do the permissible of mixing cross ply and radial ply automibile tyres allow?

- A:-Cross ply tyres on left wheels
- B:-Cross ply tyres on right wheels
- C:-Cross ply tyres on front wheels
- D:-Cross ply tyres on rear wheels

Correct Answer:- Option-C

Ouestion62:-What is GRS?

- A:-Styrene-acrylonitrile copolymer
- B:-Styrene butadiene rubber
- C:-Acrylonitrile butadiene styrene
- D:-Ethylene propylene diene monometer

Correct Answer:- Option-B

Question63:-Electrodeposition process related to which product?

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A:-Tyre
     B:-O ring
     C:-Gloves
     D:-None of the above
     Correct Answer:- Option-C
Question64:-Material used in tyre-cord adhesive is
     A:-Styrene-vinylpyridine-butadiene terpolymer latices
     B:-Styrene-nutadiene rubber latices
     C:-Acrylonitrile-butadiene latices
     D:-Polychloroprene rubber latices
     Correct Answer: - Option-A
Question65:-Which of the following are examples of natural fibers?
(i) Nylon
(ii) Jute
(iii) Polyester
(iv) Sisal
     A:-(i) and (ii)
     B:-(ii) and (iv)
     C:-(i) and (iv)
     D:-(ii) and (iii)
     Correct Answer:- Option-B
Question66:-What is the most widely used man-made fiber?
     A:-Polyester
     B:-Carbon
     C:-Aramid
     D:-Nylon 6
     Correct Answer:- Option-A
Question67:-A common matrix material used in FRP is
     A:-Polystyrene
     B:-Polyethylene
     C:-Epoxy resin
     D:-None of these
     Correct Answer:- Option-C
Question68:-The dispersed phase in common fiber reinforced plastic is
     A:-Glass fiber
     B:-Carbon fiber
     C:-Aramid fiber
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D:-All of these
     Correct Answer:- Option-C
Question69:-Melting point is the characteristics of
    A:-Amorphous polymer
     B:-Crystalline polymers
     C:-Semi crystalline polymers
    D:-1 and 3
     Correct Answer:- Option-B
Question 70:- Dibutyl phalate, Tricresyl phosphate are all example of
     A:-Antioxidant
     B:-Plasticizer
    C:-Curing agent
    D:-Stabilizer
    Correct Answer:- Option-B
Question71:-Name a self-extinguishing thermoplastic material
    A:-UHMWDPE
    B:-PS
    C:-PVC
    D:-LDPE
    Correct Answer:- Option-C
Question72:-Which one of the following materials is used for making CD?
    A:-PET
    B:-None
    C:-PMMA
    D:-PC
    Correct Answer:- Option-D
Question73:-High temperature, high performance polymeric materials are called
      ____ polymers
    A:-Engineering
    B:-Liquid crystal
    C:-Specialty
    D:-Commodity
     Correct Answer:- Option-C
Question74:-Which one of the following is a natural polymer?
     A:-Shellac
     B:-Teflon
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C:-PPO
D:-PS
Correct Answer:- Option-A
Question75:-Phenol and formaldehyde molar ration for resol synthesis is under basic medium
A:-1:1
B:-1:2
C:-1:1.5
D:-1:0.5
Correct Answer:- Option-C
Question76:-One of the important joining techniques used for thermoplastic and wi produce a permanently bonded and aesthetically pleasing joint
A:-Threads and Threading
B:-Metal Insert
C:-Vibration and hotplate welding
D:-Ultrasonic welding
Correct Answer:- Option-D
Question77:-Which of the following could be made from HDPE
A:-Rigid drainage pipes
B:-Water Storage tank
C:-Soft drink crates
D:-All of these
Correct Answer:- Option-D
Question78:-Processing temperature of PP for below moulding
A:-130-180
B:-200-220
C:-230-250
D:-190-205
Correct Answer:- Option-B
Question79:-For pipe application PVC is manufactured by polymerization
A:-Suspension polymerization
B:-Micro Suspension Polymerization
C:-Bulk polymerization
D:-Pearl polymerization
Correct Answer:- Option-A
Question80:-Natural polyol used for the production of polyurethane foam

A:-Castor oil B:-PEG C:-Glycerol D:-Soybean Polyol Correct Answer:- Option-A Question81:-Which of the following is amino plastic? A:-PRFE B:-PC C:-UF D:-PF Correct Answer:- Option-C Question82:-PPO can be used in steam autoclave because of its A:-High hydrolytic stability B:-Goof flame extinguishing character C:-Less thermal expansion D:-None of these Correct Answer: - Option-A Question83:-A major disadvantage of mill mixing as compared to internal mixer is A:-It is time consuming and depends upon the skill of the operator B:-It is difficult to prevent rapid rise of stock temperature C:-It provides no shearing action D:-None of the above Correct Answer:- Option-A Question84:-From the point of view of ingredients, the following physical changes occur during a mixing cycle A:-Entering, Contacting, flowing and dumping B:-Incorporation, dispersion, distribution and plasticization C:-Contacting, squeezing and moving D:-None of the above Correct Answer:- Option-B Question85:-Increase in the rotor speed of an internal mixer will result in A:-Increase in the temperature of cooling water

B:-Decrease in stock temperature

C:-Increase in the stock viscosity

D:-Decrease in the shear rate

Correct Answer:- Option-A

used is	
A:-A pyrometer	
B:-A mercury thermometer	
C:-A thermocouple	
D:-A gas-thermometer	
Correct Answer:- Option-C	
Question87:-Crows feet is related to process	
A:-Extrusion	
B:-Transfer molding	
C:-Injection molding	
D:-Calendaring	
Correct Answer:- Option-D	
Question88:-Frictioning in a calendar involves	
A:-Coating a fabric with rubber stock at least 1/8 inch thick	
B:-Depositing and cost of liquid cement on a fabric for better adhesion	
C:-Forcing the rubber into the interstices between fibers of a fabric through wiping with roll pressure between the middle and bottom rolls	
D:-Producing a surface design in sheet material	
Correct Answer:- Option-C	
Question89:-To produce thick rubber sheeting, it is preferable to use	
A:-A calendar	
B:-An extruder	
C:-A combination of extruder and calendar	
D:-An extruder with roller head	
Correct Answer:- Option-D	
Question90:-Continuous vulcanization of an extruded sponge profile can be done be	y
A:-Rotocure	
B:-Microwave curing	
C:-LCM cure	
D:-Fluidized bed cure	
Correct Answer:- Option-B	
Question91:-Which of the following curing technique has highest heat transfer coefficient?	
A:-Hot air oven	
B:-Hot air tunnel	

C:-Fluidized bed curing

Correct Answer: - Option-D Question92:-The usual formula for calculation of tensile strength of rubber compound is A:-Breaking load/ cross sectional area at the time of breaking B:-Breaking load/thickness of the sample C:-Breaking load/original cross sectional area of the sample D:-Load at 300% elongation/original cross sectional area Correct Answer:- Option-C Question93:-Troughability test is required in A:-Trolley wheel B:-Coated fabric C:-Rail pad D:-Conveyor belt Correct Answer:- Option-D Question94:-\_\_\_\_ and \_\_\_\_ monomers are used in reactions injection molding process A:-Aminocaproic acid and water B:-Diamine and diol C:-Diisocyanate and polyol D:-None of the above Correct Answer:- Option-C Question95:-Aniline point testing method is used for A:-MBT B:-Sulphur C:-ZnO D:-Process oil Correct Answer:- Option-D Question96:-The most common standard conditioning atmosphere is A:-23°C and 50% relative humidity B:-23°C and 65% relative humidity C:-20°C and 50% relative humidity D:-20°C and 65% relative humidity Correct Answer: - Option-A Question 97:- The crosshead speed/strain rate used to for tensile testing of brittle

D:-Liquid curing method

materials like polystyrene is

A:-500 mm/min

B:-50 mm/min	
C:-5 mm/min	
D:-None of these	
Correct Answer:- Option-C	
Question98:-In HDT test, a deadweight load is applied at the center of the specimer which is sufficient to produce a maximum fiber stress of	n
A:-300 psi	
B:-264 psi	
C:-250 psi	
D:-500 psi	
Correct Answer:- Option-B	
Question99: is used to measure the curing characteristics of the rubbe compounds	r
A:-Mooney viscometer	
B:-Moving die rheometer	
C:-Goodrich flexometer	
D:-Ross flexometer	
Correct Answer:- Option-B	
Question100:-Which property is more important for seals	
A:-hardness	
B:-Flex fatigue	
C:-Stress relaxation	
D:-Tensile strength	
Correct Answer:- Option-C	