PROVISIONAL ANSWER KEY

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Question Paper Code: Category Code:

Exam: Instructor Grade I in Chemical Engineering (Engineering Colleges) 17-08-2022 Date of Test Department Technical Education Alphacode Α Question1:-The pressure drop in pumping water at 30°C (viscosity = 1 cP) through a pipe of 5 cm diameter through a distance of 100 m at a velocity 0.002 m/s is A:-2.56 Pa B:-25.6 Pa C:-256 Pa D:-0.256 Pa Correct Answer:- Option-A Question2:-If the pressure measurement in a vessel gives a reading of 690 mm Hg, where the barometer reads 755 mm Hg, the pressure reading is reported as A:-690 mm Hg vacuum B:-70 mm Hg vacuum C:-5 mm Hg vacuum D:-65 mm Hg vacuum Correct Answer:- Option-D Question3:-An inclined manometer is used to measure the pressure difference ΔP between fluids A and B. The angle of inclination of the manometric tube with the horizontal is θ . The length of inclined column showing the difference in pressure between the two limbs is R. If ρ_A and ρ_B are the densities of A and B, $\Delta P = P_A - P_B$ is given by, $A:-R(\rho_A-\rho_B)g$ B:-R sin $\theta (\rho_A - \rho_B)g$ C:-R $\cos \theta (\rho_A - \rho_B)g$ D:-R $\tan \theta (\rho_A - \rho_B)g$ Correct Answer:- Option-B Question4:-A Newtonian liquid (p = Density, μ = viscosity) is flowing through a pipe of diameter D with a velocity v. If ΔP is the pressure drop across a length of pipe L, for laminar flow, ΔP is proportional to A:-L $\mu\nu/D^2$ B:-Lov^2 /D C:-Lpv/D D:-LρD/v^2 Correct Answer:- Option-A Question5:-Liquid A flows through a pipe under laminar flow. Liquid B flows through another pipe of same diameter under turbulent flow. The average flow velocity for turbulent flow is 0.86 times the centre line velocity. For having equal volumetric flow rates, the ratio of maximum velocities, $V_{\max,A}/V_{\max,B}$ is A:-0.43 B:-0.86 C:-1.72 Correct Answer:- Option-C Question6:-Match the following. P. Velocity profile flattens Q. Flow in layers R. Velocity profile developing J. Ideal fluid K. Turbulent flow L. Laminar flow M. Entrance length S. Potential flow A:-J-Q, K-R, L-S, M-P B:-J-Q, K-P, L-S, M-R C:-J-S, K-P, L-Q, M-R D:-J-S, K-R, L-Q, M-P Correct Answer:- Option-C Question7:-In a centrifugal pump, cavitation occurs when the pressure at the impeller eye becomes

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A:-less than atmospheric pressure
     B:-more than atmospheric pressure
     C:-more than the liquid vapour pressure
     D:-less than the liquid vapour pressure
     Correct Answer:- Option-D
Question8:-Choose the correct values of fanning friction factor f :
Through a galvanized iron pipe (k/D = 0.0005) water flows with a Reynolds number of 100 and through another pipe of same diameter and roughness, water flows with a Reynolds
number of {\bf 10}^6 . The f values are
     A:-0.016 and 0.045
     B:-0.016 and 0.0045
     C:-0.16 and 0.045
     D:-0.16 and 0.0045
     Correct Answer:- Option-D
Question9:-Match the following.
P. Globe valve
                               1. Unidirectional flow

    Protect pump from excessive pressure
    Quick open
Q. Gate valve R. Relief valve
                              4. Flow control
S. Check valve
     A:-P-4, Q-3, R-2, S-1
     B:-P-3, Q-4, R-2, S-1
     C:-P-4, Q-2, R-3, S-1
     D:-P-3, Q-4, R-1, S-2
     Correct Answer:- Option-A
Ouestion 10:-Which of the following combination of the flow pattern can be observed in an open turbine?
     A:-Axial only
     B:-Radial only
     C:-Mixed flow
     D:-Radial and axial
     Correct Answer:- Option-D
Question 11: The \ terminal \ settling \ velocity \ of \ a \ spherical \ particle \ in \ gravitational \ settling \ under \ Stoke's \ law \ regime
     A:-Varies linearly with the particle diameter
     B:-Varies linearly with the fluid viscosity
     C:-Varies directly with the square particle diameter
     D:-Varies inversely with the particle density
     Correct Answer:- Option-C
Question12:-Bond's crushing law states that, the work required to form a product of specified size from a very large size feed is proportional to
     A:-square root of surface to volume ratio of product
     B:-square root of surface to volume ratio of feed
     C:-square of surface to volume ratio of product
     D:-square of surface to volume ratio of feed
     Correct Answer:- Option-A
Question13:-Which of the following is most suitable for transportation of sticky material ?
     A:-Belt conveyor
     B:-Chain conveyor
     C:-Screw conveyor
     D:-Apron conveyor
     Correct Answer:- Option-C
Question14:-Match the following.
P. Attrition
Q. Attrition and impact

    Gyratory crusher
    Fluid energy mill

R. Compression

    Blake Jaw crusher
    Ball mill

S. Compression and impact
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A:-P-4, Q-2, R-1, S-3

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B:-P-2, Q-4, R-3, S-1
     C:-P-4, Q-2, R-3, S-1
     D:-P-2, Q-4, R-1, S-3
     Correct Answer:- Option-B
Question15:-Choose the incorrect statement.
    A:-Centrifugal pumps deliver liquid at uniform pressure without pulsations.
     B:-Reciprocating pumps operate at nearly constant efficiency over a wide range of discharge rates.
     C:-For a centrifugal pump, the valves in the discharge line may be closed without injuring the pump.
    D:-Both centrifugal and reciprocating pumps are subject to air binding.
     Correct Answer:- Option-D
Question16:-Which of the following is a positive displacement pump?
    A:-Centrifugal pump
     B:-Gear pump
     C:-Axial pump
     D:-Diffuser pump
     Correct Answer:- Option-B
Question17:-When the diameter of the column is small with deep bed of solids, which problem is prone to occur in a fluidized bed ?
    A:-Slugging
     B:-Channeling
     C:-Entrainment
     D:-Circulation
     Correct Answer:- Option-A
Question18:-What is the meaning of the following expression: -150 + 200 mesh particles?
    A:-Pass through 150 and retained in 200
     B:-Does not pass through 150 and 200
     C:-Pass through both 150 and 200
     D:-Pass through 200 and retained in 150
    Correct Answer:- Option-A
Question 19:-A centrifugal pump is used to pump water (density = 1000 \text{ kg/m}^3) from an inlet pressure of 10^5 \text{Pa} to an outlet pressure of 2 \times 10^5 \text{ Pa}. The exit is at an elevation of 10 m
above the pump. The cross sectional area of inlet and outlet pipes are 10^{-3}m^2. The average velocity of fluid is 10 m/s. The acceleration due to gravity is 10 m/s<sup>2</sup>. Neglect the frictional
losses in the system. The pump has an efficiency of 80%. The power required for the pump in head of water is
     A:-15 m
     B:-10.33 m
     C:-25 m
    D:-20 m
     Correct Answer:- Option-C
Question20:-Which of the following Mixers are used for Cohesive Solids?
     A:-Change can mixer
     B:-Tumbling mixer
     C:-Ribbon blender
     D:-Impact wheels
     Correct Answer:- Option-A
Question21:-One Btu of heat is supplied to 100 g water at 30°C and atmospheric pressure. There is no heat losses to the surroundings. The temperature of water will increase to
    A:-2.52°C
     B:-0.252°C
     C:-32.52°C
     D:-30.252°C
    Correct Answer:- Option-C
Question 22:-The molar composition of a gas mixture is 10% H_2, 20% O_2, 30% N_2 and the rest water vapour. If half of the water vapour is condensed, the molar composition of O_2 in the
resulting gas will be
    A:-2%
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B:-25%
     C:-30%
    D:-40%
     Correct Answer:- Option-B
Question 23:-A solution of NaOH is prepared by dissolving 40 g NaOH in 90 g water. The composition of NaOH in the solution as mole fraction and mass fraction are approximately
    A:-0.2 and 0.44
    B:-0.2 and 0.69
    C:-0.167 and 0.44
    D:-0.167 and 0.31
     Correct Answer:- Option-D
Question 24:- Pure carbon is completely burnt in oxygen. The flue gas analysis shows 70\% CO_2, 20\% CO and 10\% O_2. The percent excess oxygen used is
    A·-0
    B:-10
    C:-15
    D:-20
    Correct Answer:- Option-A
Question 25: A sample of gas at 27 ^{\circ}C \ and \ 1 \ atm \ occupies \ a \ volume \ of \ 5L. \ The \ volume \ occupied \ by \ the \ same \ gas \ sample \ at \ 47 ^{\circ}C \ is
    A:-10.2 L
    B:-2.9 L
    C:-5.3 L
    D:-8.7 L
    Correct Answer:- Option-C
Question26:-Choose the incorrect statement.
    A:-The partial pressure of a gas in a mixture of gases is the product of total pressure and its mole fraction.
    B:-According to Dalton's law, the total pressure exerted by a gas mixture is the sum of partial pressures of individual components of the gas mixture.
    C:-Dalton's law of partial pressures assumes that the individual component gases obey ideal gas law.
    D:-Dalton's law of partial pressures is applicable to a gas mixture whose individual components obey van der Waals equation.
    Correct Answer:- Option-D
Question27:-A sample of gas mixture has 20% o_2 and 80% o_2 on volume basis. The weight percentage o_2 of in the gas mixture is
    A:-20
    B:-22.2
    C:-24.8
    D:-28.4
    Correct Answer:- Option-B
Question28:-Which of the following is a byproduct of petroleum refining?
    A:-Fuel oil
    B:-Lubricating oil
    C:-Sulfur
    D:-Copper
    Correct Answer:- Option-C
Question29:-Which of the following has maximum hydrogen to carbon ratio (by weight)?
    A:-Gasoline
     B:-Naphtha
    C:-Diesel oil
    D:-Fuel oil
     Correct Answer:- Option-A
Question30:-Which of the following has higher heat of combustion?
    A:-Aromatics
     B:-Olefins
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C:-Naphthenes
     D:-Paraffins
     Correct Answer:- Option-D
Question31:-In petroleum refining operations, the process used for converting paraffins and naphthenes to aromatics is
    A:-Alkylation
     B:-Hydrocracking
     C:-Catalytic reforming
     D:-Hydrotreating
     Correct Answer:- Option-C
Question32:-The octane number decreases in the order
     A:-Naphthenes > Aromatics > Isoparaffins > Olefins > n-paraffins
     B:-Olefins > Isoparaffins > Aromatics > Naphthenes > n-paraffins
     C:-Isoparaffins > Olefins > Naphthenes > Aromatics > n-paraffins
     D:-Aromatics > Isoparaffins > Naphthenes > Olefins > n-paraffins
     Correct Answer:- Option-D
Question33:-Hydrotreating is used for
    A:-Improving octane number of gasoline
     B:-Removing sulphur and nitrogen from petroleum fractions
     C:-Removing water from crude oil
     D:-Improving cetane number of diesel
     Correct Answer:- Option-B
Question34:-Which nuclear fuel is found abundantly in nature?
    A:-Uranium
     B:-Thorium
     C:-Plutonium
     D:-Radium
     Correct Answer:- Option-A
Question35:-Which of the two nuclear fuels are produced artificially?
     A:-Pu^{236} and U^{235}
    B:-Pu^{244} and U^{234}
    C:-Pu^{242} and U^{236}
    D:-Pu^{239} and U^{233}
    Correct Answer:- Option-D
{\it Question 36:-What is ocean thermal energy conversion?}
    A:-Harnessing the temperature differences between surface waters and deep ocean waters
     B:-Harnessing the temperature differences between the coastal waters and deep ocean waters
     C:-Harnessing the heat energy from the underwater volcanoes
     D:-Harnessing the heat energy from the tides in ocean
     Correct Answer:- Option-A
Question37:-Which is the correct sequence in formation of coal?
    A:-Wood→lignite→peat→bituminous coal
     B:-Lignite→peat→anthracite→bituminous coal
    C:-Wood 
ightarrow peat 
ightarrow lignite 
ightarrow bituminous coal
    D:-Lignite→anthracite→peat→bituminous coal
     Correct Answer:- Option-C
Question38:-The increasing order of calorific value is
    A:-Lignite, peat, anthracite coal, bituminous coal
     B:-Peat, lignite, anthracite coal, bituminous coal
     C:-Wood, lignite, bituminous coal, anthracite coal
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D:-Wood, lignite, anthracite coal, bituminous coal

Correct Answer:- Option-C

Question39:-Select the incorrect statement regarding solar energy.

A:-Solar energy is cheap, safe and renewable.

B:-Solar photo voltaic cells are suitable electrical energy source for remote locations.

C:-Solar photo voltaic cells are reliable and offers long life.

D:-Solar photo voltaic cells provide continuous supply of electricity.

Correct Answer:- Option-D

Question40:-Which among the following is not a potential geothermal power station in India ?

A:-Puga

B:-Vizhinjam

C:-Tatapani

D:-Tuwa

Correct Answer:- Option-B

Question 41:-Heat transfer by conduction occurs through a slab of thickness 10 cm having thermal conductivity 1W/mK. If area perpendicular to direction of heat transfer is $1m^2$, conduction resistance in this slab is

A:-1 K/W

B:-0.1 K/W

C:-0.01 K/W

D:-10 K/W

Correct Answer:- Option-B

Question 42:- For steady conduction heat transfer through a composite wall consisting of material A and material B, the total temperature drop is ΔT and total resistance to heat transfer is R. If individual temperature drops are ΔT_A and ΔT_B and resistance are R_A and R_B , respectively for material A and B, pick out the correct expression

$$\frac{\Delta T}{R} = \frac{\Delta T_A}{R_A} = \frac{\Delta T_B}{R_B}$$

$$\frac{\Delta T}{R} = \frac{\Delta T_A}{R_A} + \frac{\Delta T_B}{R_B}$$

$$\frac{\Delta T}{R} = \frac{\Delta T_A}{R_A} \times \frac{\Delta T_B}{R_B}$$
c.

$$\frac{\Delta T}{R} = \frac{\Delta T_A}{R_A} - \frac{\Delta T_B}{R_B}$$

Correct Answer:- Option-A

Question 43:-A spherical container is provided with an insulation to reduce heat loss. On increasing the thickness of this insulation layer, heat loss

A:-Reduces

B:-Increases

C:-Increases and then reduces

D:-Depends on the critical thickness of insulation

Correct Answer:- Option-D

Question44:-Heat transfer apparatus are mostly (except cryogenic liquids) designed in such a way that the temperature drop in the film of boiling liquid is

A:-More than critical temperature drop

B:-Same as critical temperature drop

C:-Less than critical temperature drop

D:-Both (A) and (B)

Correct Answer:- Option-C

Question 45:-Inside and outside heat transfer coefficients for a fluid flowing through a tube are respectively 400 W/m^2K and 100 W/m^2K . If the tube material possesses very high thermal conductivity, overall heat transfer coefficient is

A:-80 W/m2K

B:-300 W/m²K

C:-500 W/m2K

D:-120 W/m2K

Correct Answer:- Option-A

Question46:-Pick correct statement for flow over a flat plate.

A:-For Prandtl number ≈ 1 , thermal boundary layer is thicker than hydrodynamic boundary layer

B:-For Prandtl number > 1, thermal boundary layer is thicker than hydrodynamic boundary layer

C:-For Prandtl number < 1, thermal boundary layer is thicker than hydrodynamic boundary layer

D:-For Prandtl number ≈ 1, hydrodynamic boundary layer is thicker than thermal boundary layer

Correct Answer:- Option-C

Question47:-Use of baffles in shell and tube heat exchangers results in

A:-Increase in flow path and velocity of shell fluid

B:-Decrease in flow path and increase in velocity of shell fluid

C:-Increase in flow path and velocity of tube fluid

D:-Decrease in flow path and increase in velocity of tube fluid

Correct Answer:- Option-A

Question48:-When thick liquor is highly viscous, which of the following feeding methods is preferred?

A:-Forward feed

B:-Backward feed

C:-Parallel feed

D:-All the above give equal performance

Correct Answer:- Option-B

Question49:-Steam consumption in an evaporator is given by

A:-Capacity × Economy

B:-Capacity/Economy

C:-Economy/Capacity

D:-None of the above

Correct Answer:- Option-B

Question50:-Compared to single effect evaporator, for multiple effect evaporators

A:-Both economy and capacity increase

B:-Economy reduces and capacity increases

C:-Economy increases and capacity reduces

D:-Both economy and capacity reduce

Correct Answer:- Option-C

Question51:-Absorption factor is

A:-Ratio of slope of equilibrium line to that of operating line

B:-Ratio of slope of operating line to that of equilibrium line

C:-Product of slope of equilibrium line and that of operating line

D:-Sum of slope of equilibrium line and that of operating line

Correct Answer:- Option-B

Question52:-Fick's first law of diffusion is

$$A:-N_A = _D_{AB} \frac{dC_A}{dz}$$

$$\mathsf{B:-}N_A = {}_{-}\mathit{CD}_{AB} \; \frac{d\mathcal{C}_A}{dz}$$

$$\mathsf{C}\text{:-}J_A = {}_{-}CD_{AB}\;\frac{dC_A}{dz}$$

$$D:-J_A = _D_{AB} \frac{dC_A}{dz}$$

Correct Answer:- Option-D

Question53:-As temperature increases, equilibrium solubility of a gas in a liquid during absorption

A:-increases

C:-remains constant D:-cannot be predicted Correct Answer:- Option-B Question54:-Total reflux condition used in a distillation column leads to A:-Infinite number of stages B:-Minimum condenser heat duty C:-Minimum number of stages D:-Both (B) and (C) Correct Answer:- Option-C Question55:-In extractive distillation, the solvent added A:-Alter relative volatility of the mixture B:-Is present in the overhead stream C:-Is of high volatility D:-All the above Correct Answer:- Option-A Question56:-Raoult's law and Henry's law are used to get equilibrium data for A:-Dilute non-ideal solutions and ideal solutions respectively B:-Concentrated non-ideal solutions and ideal solutions respectively C:-Ideal solutions and dilute non-ideal solutions respectively D:-Both ideal and non-ideal solutions Correct Answer:- Option-C Question57:-In an air-water vapour mixture, if PS and RS represent percent saturation and relative saturation respectively, which of the following is correct? A:-PS and RS are not related B:-PS > RS C:-PS = RS D:-PS < RS Correct Answer:- Option-D Question58:-Which of the following is not a desirable property for a good leaching solvent? A:-High vapour pressure B:-Low density C:-Low viscosity D:-High solubility of the solute in the solvent Correct Answer:- Option-A Question59:-The cooling tower preferred in applications with large cooling duties is A:-Forced draft tower B:-Induced draft tower C:-Mechanical draft tower D:-Natural draft tower Correct Answer:- Option-D Question60:-Rate controlling mechanism during constant-rate period in drying of a material is A:-External mass transfer between the material surface and bulk gas B:-Internal diffusion of moisture through pores of the material C:-Capillary flow D:-Vapour diffusion Correct Answer:- Option-A Question61:-Which of the following is/are correct about soap manufacturing? i. The kettle process is much better than the Sharples process
ii. The spent lye is repeatedly recycled in four state operations in the Sharples process
iii. Steam consumption per kg of fat is high in the kettle process
iv. All the stages of the kettle process are carried out in automatically controlled separate units.

B:-decreases

A:-Only i and ii

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C:-Only iii and iv
     D:-Only ii, iii and iv
     Correct Answer:- Option-B
Question62:-Match the following columns of I and II about the paper and pulp manufacturing industry.
                               II
1. Kraft
   Sulfate pulp

    Magnifite
    Brown color pulp

Q. Sulfite pulp
                             4. Bamboo and Hardwood preferable
     A:-P-1, P-3, Q-4
     B:-P-2, P-4, Q-1
     C:-P-1, P-4, Q-2
     D:-P-3, Q-1, Q-3
     Correct Answer:- Option-A
Question63:-Which of the following is not a raw material for soap manufacture ?
     A:-Refined tallow
     B:-Greese
     C:-Lime
     D:-Caustic soda
     Correct Answer:- Option-C
Question64:-For Sulphuric acid manufacture by contact process which of the following sequence is
followed?
     A:-Furnance → Converter → Evaporator
     B:-Furnance → Converter → Absorber
     C:-Furnance → Evaporator → Absorber
     D:-Converter → Furnace → Absorber
     Correct Answer:- Option-B
Question65:-Match the following columns of raw material with their respective manufacturing process.

    Chamber process
    Wet process
    Diaphragm process
    Solvay process
P. Soda ash
Q. Caustic soda
R. Phosphoric acid
S. Sulphuric acid
     A:-P-4, Q-1, R-3, S-2
     B:-P-4, Q-2, R-3, S-1
     C:-P-2, Q-1, R-3, S-4
     D:-P-4, Q-3, R-2, S-1
     Correct Answer:- Option-D
Question66:-Which of the following is a detergent ?
     A:-Benzene hexa chloride
     B:-PVC
     C:-Alkyl benzene sulphonate
     D:-Cellulose nitrate
     Correct Answer:- Option-C
Question67:-Which of the following process contributes to the major percentage of caustic soda
production?
     A:-Mercury process
     B:-Diaphragm process
     C:-Membrane process
     D:-Chemical process
     Correct Answer:- Option-A
Question68:-Match the following classification of water treatment methods in column I with column II.
P. Temporary hardness
Q. Permanent hardness
                                        1. Activated carbon

    Zeolite softening
    Ca, Mg bicarbonates
    Ca, Mg Sulfates or Chlorides

R. Deodorization
S. Ion exchange
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A:-P-3, Q-4, R-1, S-2

B:-Only ii and iii

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B:-P-4, Q-3, R-1, S-2
      C:-P-4, Q-1, R-3, S-2
      D:-P-1, Q-3, R-2, S-4
      Correct Answer:- Option-A
Question69:-The presence of ______ increases the brilliancy and strength of optical glass and _____ imparts high density and high refracting power.
      A:-Potassium carbonate and borax
      B:-Barium compounds and red lead oxide
      C:-Borax and boric acid
      D:-Dolomite and Tin oxide
      Correct Answer:- Option-B
Question70:-Match the following drugs in Column I with their raw material in Column II.

I II
P. Parathion 1. Sodium hydroxide
Q. DDT 2. Methanol
                              3. Ethanol
                              4. Divinyl benzene
      A:-P-1, Q-3
      B:-P-2, Q-1
      C:-P-3, Q-4
      D:-P-4, O-1
      Correct Answer:- Option-A
Question71:-In the manufacture of soda ash by Solvay process, the cost of product ____
                                                                                                   ___ as the tower height ___
                                                                                                                                      __ and ___
                                                                                                                                                    with
                                                                                                                                                                      in NaCl losses.
      A:-increases, decreases, increases, decreases
      B:-increases, increases, decreases, decreases
      C:-decreases, increases, increases, decreases
      D:-decreases, increases, decreases, decreases
      Correct Answer:- Option-B
\label{eq:Question72:-Which one of following processes used in the production of caustic soda?
      A:-Brine purifier → multistage evaporator → diaphragm cell
      B:-Brine purifier \rightarrow diaphragm cell \rightarrow Absorber
      C:-Brine purifier \rightarrow diaphragm cell \rightarrow multistage evaporator
      D:-Diaphragm cell → multistage evaporator → Absorber
      Correct Answer:- Option-C
\label{eq:Question73:-Which one of the following process sequences is used in the sugar industry ?
      A:-Ca_2HPO_4 /Lime treatment \rightarrow Crystallization \rightarrow Crushing
      B:-Ca_2HPO_4 /Lime treatment \rightarrow Multiple stage evaporation \rightarrow Crystallization
      C:-Crushing \rightarrow Crystallization \rightarrow Ca_2HPO_4 /Lime treatment
      D:-Multiple stage evaporation \rightarrow Ca_2HPO_4 /Lime treatment \rightarrow Crystallization
      Correct Answer:- Option-B
Question 74: \\ \textit{Match the following classification of refractories in Column I with their raw materials in } \\
Column II.

1. Carbon graphite, chromite
2. Alumina, Silica
3. Magnesite, dolomite
4. Copper, silicone
P. Acidic
Q. Neutral
R. Basic
      A:-P-1, Q-3, R-2
      B:-P-2, Q-1, R-3
      C:-P-2, R-4, R-3
      D:-P-3, Q-1, R-4
      Correct Answer:- Option-B
Question75:-Which of the following are post Taning operations?
      A:-Deliming and bathing
      B:-Soaking and Liming
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C:-Shaving, Splitting

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Correct Answer:- Option-C
Question76:-State whether the following statements about fermentation are not correct.

I. Fermentation is the only process for synthesizing some complex compounds.

III. Unwanted components cannot be removed from the process.

III. It works under high drastic and economic conditions compared to chemical process.
      A:-Only I and II
      B:-Only II and III
      C:-Only III
      D:-All of the above
      Correct Answer:- Option-B
Question77:-Match the process in group I with the catalyst used in group II. Group I
P. Sulphuric acid manufacture
Q. Vegetable oil hydrogenation

    Platinum
    Vanadium pentoxide

                                              3. Iron

    Raney nickel

      A:-P-2, Q-1
      B:-P-2, Q-4
      C:-P-3, Q-1
      D:-P-4, Q-2
      Correct Answer:- Option-B
Question78:-Multiple effect evaporators are commonly used in the manufacture of
P. Paper
Q. Superphosphate
R. Sugar
S. Fats
      A:-P and Q
      B:-P and R
      C:-P and S
      D:-R and S
      Correct Answer:- Option-B
Question79:-Pair the following reactors with their products.
P. Regenerator - tank furnace
Q. Fermenter

    Citric acid
    Pulp and paper

                                         3. Glass
R. Continuous digester
      A:-P-2, Q-1, R-3
      B:-P-2, Q-3, R-1
      C:-P-3, Q-2, R-1
      D:-P-3, Q-1, R-2
      Correct Answer:- Option-D
Question80:-In Kraft pulping, fibrous material is cooked in the solution of
      A:-Sodium hydroxide and sodium carbonate
      B:-Sodium hydroxide and sodium sulfate
      C:-Sodium carbonate and sodium sulfate
      D:-None of the above
      Correct Answer:- Option-B
Question81:-The time constant of a first order system with resistance R and capacitance C is
      A:-RC
      B:-R+C
      C:-1/RC
      D:-R-C
      Correct Answer:- Option-A
Question82:-When a bare thermocouple is covered by a protective sheath, the response becomes
      A:-Slower and oscillatory
      B:-Faster and oscillatory
      C:-Slower and non-oscillatory
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D:-Oil taning and chrome taning

D:-Faster and non-oscillatory
Correct Answer:- Option-C
Question83:-The closed loop poles of a stable second order system could be
A:-Complex conjugate
B:-Real and negative
C:-Real and positive
D:-None of the above
Correct Answer:- Option-C
Question84:-If the atmospheric temperature increases at constant absolute humidity, the relative humidity would
A:-increase
B:-decrease
C:-constant
D:-none of the above
Correct Answer:- Option-B
Question85:-In a process of heating of air at constant pressure, the dry bulb temperature of inlet and outlet air are 35°C and 75°C respectively. The inlet air has a wet bulb temperature of 28°C and a humidity of 28%. Comment on the dew point temperature of inlet air.
A:-Greater than 75°C
B:-Equal to 28°C
C:-In between 28°C and 75°C
D:-Less than 28°C
Correct Answer:- Option-D
Question86:-The basic working principle of a pressure gauge is
A:-Seebeck effect
B:-Hooke's law
C:-Peltier effect
D:-None of the above
Correct Answer:- Option-B
Question87:-The monomeric units of Nylon 66 are
A:-Hexamethylenediamine and Adipic acid
B:-Hexamethylenediamine and Terephthalic acid
C:-Terephthalic acid and Adipic acid
D:-None of the above
Correct Answer:- Option-A
Question88:-Which among the following is thermosetting plastic ?
A:-Silicone
B:-Polyester
C:-Polyurethane
D:-All of the above
Correct Answer:- Option-D
Question89:-Thermocol is produced from
A:-Polypropylene
B:-Polystyrene
C:-PVC
D:-Polyethylene
Correct Answer:- Option-B Ougstion 00. Delumes a study and by using single type of managers.
Question90:-Polymers produced by using single type of monomer
A:-Homopolymer R:-Conolymer
B:-Copolymer C:-Block polymer
D:-Graft polymer
bGrait polyniei

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Correct Answer:- Option-A
Question91:-Under constant drying conditions, when drying takes place from all surfaces, during constant rate period, the rate of drying is
    A:-Directly proportional to solid thickness
    B:-Independent of solid thickness
    C:-Inversely proportional to solid thickness
    D:-Directly proportional to the square of solid thickness
    Correct Answer:- Option-B
Question92:-Production mechanism of copolymers
    A:-Step-growth polymerization
    B:-Chain-growth polymerization
    C:-Both 1 and 2
    D:-None of the above
     Correct Answer:- Option-C
Question93:-Adhesives used for constructions
    A:-Polymer adhesives
    B:-Epoxy adhesives
    C:-Acrylic adhesives
    D:-All of the above
     Correct Answer:- Option-D
Question94:-What is Heinrich ratio which relates the number of near miss incidents and minor injuries to a major injury?
    A:-250:25:1
    B:-300:25:1
     C:-300:29:1
     D:-250:29:1
    Correct Answer:- Option-C
Question95:-Bhopal Gas Tragedy happened on
    A:-2<sup>nd</sup> December 1984
    B:-2^{nd} January 1985
    C:-2<sup>nd</sup> November 1984
    D:-2<sup>nd</sup> December 1985
    Correct Answer:- Option-A
Question96:-Least effective control in safety hierarchy
    A:-PPE
    B:-Elimination
    C:-Administrative control
    D:-Engineering control
    Correct Answer:- Option-A
Question97:-The limit of dissolved oxygen in water for the survival of aquatic plants and animals.
    A:-100 mg/l
    B:-5 mg/l
    C:-0.1 mg/l
    D:-50 mg/l
    Correct Answer:- Option-B
Question98:-Accident incident theory is proposed by
    A:-Heinrich
    B:-Domino
    C:-Peterson
    D:-None of the above
     Correct Answer:- Option-C
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Question99:-The principle of Electrostatic precipitator
A:-Corona discharge
B:-Precipitation
C:-Sedimentation
D:-None of the above
Correct Answer:- Option-A
Question100:-Gas chromatography is used for the measurement of
A:-Temperature
B:-Pressure

C:-Flow rate

D:-Concentration

Correct Answer:- Option-D