## **FINAL ANSWER KEY**

**Question Paper Code:** 86/2017/OL Category Code: 021/2016 Exam: Weaving Master Medium of Question: English Date of Test 24-10-2017 Department HANTEX Alphacode А Question1:-Where does the Ezhimala Naval Academy situate ? A:-Kollam B:-Ernakulam C:-Kozhikode D:-Kannur Correct Answer:- Option-D Question2:-Which of the following is the longest railway platform in India ? A:-Nizamuddin B:-Lokmanya Tilak C:-Kharagpur D:-Shoranur Correct Answer:- Option-C Question3:-Which of the following state is known as the Granary of India ? A:-Andhra Pradesh **B:-Punjab** C:-Tamil Nadu D:-West Bengal Correct Answer:- Option-B Question4:-Which city is known as the 'Manchester of South India' ? A:-Coimbatore **B:-Bangalore** C:-Hyderabad D:-Chennai Correct Answer:- Option-A Question5:-Name the boundary line between India and China. A:-Radcliff Line **B:-Durand Line** C:-Mc Mahon Line D:-`38^(th)` Parallel Correct Answer:- Option-C Question6:-Which of the following Prime Minister presented The First Five Year Plan in India ? A:-P. V. Narasimha Rao **B:-Jawaharlal Nehru** C:-Dr. Manmohan Sing D:-Indira Gandhi Correct Answer:- Option-B Question7:-Which river of Kerala is known as 'Nila' ? A:-Periyar **B:-The Pamba** C:-Bharathapuzha D:-Chaliyar Correct Answer:- Option-C Question8:-Who built the St. Angelo's Fort, Kannur ? A:-The British **B:-The French** C:-The Dutch **D:-The Portuguese** Correct Answer:- Option-D Question9:-Who among the following is NOT related with the Revolt of 1857 ?

A:-Uddam Sing **B:-Nana Saheb** C:-Mangal Pandey D:-Tantya Tope Correct Answer:- Option-A Question10:-Who among the following is known as the 'Socrates of Maharashtra' ? A:-Dr. Ambedkar B:-Balagangadhar Tilak C:-Gopal Krishna Gokhale D:-Bipin Chandra Pal Correct Answer:- Option-C Question11:-Who conducted 'The Panthibhojanam' for the first time in India ? A:-Thykad Ayya **B:-Sahodaran Ayyappan** C:-C. Krishnan D:-Ayyankali Correct Answer:- Option-A Question12:-Who is known as 'Mayyazhi Gandhi' ? A:-K. Kelappan B:-M. Mukundan C:-C. Krishnan Nair D:-I. K. Kumaran Master Correct Answer:- Option-D Question13:-At where in Kerala, Sree Narayana Guru founded the Adwaita Ashram in 1913 ? A:-Sivagiri B:-Aluva C:-Chempazhanthy D:-Thalassery Correct Answer:- Option-B Question14:-Who is known as 'Lincoln of Kerala' ? A:-K. P. Karuppan B:-K. Kelappan C:-Mannath Padmanabhan D:-Ayyankali Correct Answer:- Option-A Question15:-When was the 'Oath of Coonan Cross' incident ? A:-1528 B:-1607 C:-1653 D:-1453 Correct Answer:- Option-C Question16:-Who is the author of the Malayalam political drama 'Pattabakki' ? A:-K. T. Muhammed B:-K. Damodaran C:-N. N. Pillai D:-Thoppil Bhasi Correct Answer:- Option-B Question17:-When was the POSCO Act passed ? A:-2012 B:-2014 C:-2016 D:-2002 Correct Answer:- Option-A Question18:-Whose birthday is observed as the National Sports Day ? A:-Dhanraj Pillay **B:-Pragat Sing** C:-Dilip Tirkey D:-Dhyan Chand Correct Answer:- Option-D

Question19:-Where is the Kerala Sahitya Academy located ? A:-Kottayam B:-Kozhikode C:-Thrissur D:-Thiruvananthapuram Correct Answer:- Option-C Question20:-What is the rank of India in the Global Terrorism Index (G.T.I.) 2016 ? ∆۰-7 B:-3 C:-10 D:-4 Correct Answer:- Option-A Question21:-The ratio of threads per inch to the square root of the cotton yarn count gives A:-Thickness of yarn **B:-Fabric density** C:-Cover factor D:-Air permeability Correct Answer:- Option-C Question22:-Which one of these yarns give a pebbled effect ? A:-Core yarn B:-Crepe yarn C:-Bulked yarn D:-Voiled yarn Correct Answer:- Option-B Question23:-Which of the following have a weft faced structure ? A:-Organdie **B:-Gaberdine** C:-Satin D:-Sateen Correct Answer:- Option-C Question24:-The standard atmosphere for testing is A:-60° F and 65% RH B:-20° F and 65% RH C:-70° F and 60% RH D:-27° F and 60% RH Correct Answer:- Option-A Question25:-Name the fiber from which Linen yarn is spun. A:-Flax **B:-Cotton** C:-Hemp D:-Sisal Correct Answer:- Option-A Question26:-The unit of length in Denier system is A:-1,000 mts. B:-9,000 mts. C:-10 Km. D:-900 mts. Correct Answer:- Option-B Question27:-Two or more full picks missing and not exceeding 5 mm along the length of cloth is called A:-Crack **B:-Mispicks** C:-Weft bars D:-Float Correct Answer:- Option-A Question28:-Which of the following is done in powerlooms in order to improve weft crimp ? A:-Healds are raised to the maximum B:-Warp is sized C:-Backrest is held at a level higher than breast beam D:-Late shedding is promoted

Correct Answer:- Option-C Question29:-Which of these structure is a denim fabric ? A:-Warp rib B:-3/1 Twill C:-2/3 Twill D:-Herring bone Correct Answer:- Option-B Question 30:-Which of these fabric is associated with a city in Kerala ? A:-Saree **B:-Chiffon** C:-Chambery D:-Calico Correct Answer:- Option-D Question31:-Profile reed is used in A:-Air jet loom **B:-Pitloom** C:-Waterjet loom D:-Rapier loom Correct Answer:- Option-A Question32:-Which of the following is 'pure silk'? A:-A fabric containing only silk fiber B:-A yarn where there is no metallic or any other weighting except for dyeing C:-Degummed silk D:-Spun silk Correct Answer:-Question Cancelled Question33:-The colour effect that is produced in fabric with warp of one colour and weft of another colour A:-Check effect B:-Matt effect C:-Stripe effect D:-Shot effect Correct Answer:- Option-D Question34:-The fiber which dot have affinity for Acid dyes is A:-Silk B:-Wool C:-Acrylic D:-Cotton Correct Answer:- Option-D Question35:-The Complementary colour for red is A:-Green **B:-Orange** C:-Purple D:-Yellow Correct Answer:- Option-A Question36:-Melange yarn is produced by A:-Mixing fibers of different staple length B:-Doubling yarns of different count C:-Doubling yarns of different origin D:-Mixing fibers of different colour Correct Answer:- Option-D Question37:-Which one of these is not a resist dyeing method ? A:-Ikat B:-Batik C:-Bandhani D:-Kalamkari Correct Answer:- Option-D Question38:-Corkscrew yarn is produced by A:-Twisting yarns of different count B:-Twisting yarns of same count C:-Twisting yarns of different colour

D:-Twisting yarns of same colour Correct Answer:- Option-A Question39:-Resultant count of a 2 fold yarn comprising 20sNe and 30sNe is A:-25 Ne B:-60 Ne C:-12 Ne D:-10 Ne Correct Answer:- Option-C Question40:-Tie dyeing is referred to A:-Discharge style of printing B:-Azoic style of printing C:-Resist style of printing D:-Direct style of printing Correct Answer:- Option-C Question41:-The minimum number of needles required for a 100 hook double lift double cylinder Jacquard A:-104 B:-108 C:-208 D:-408 Correct Answer:- Option-C Question42:-Tendering is the term associated with A:-Stretching of fabric **B:-Pressing of fabric** C:-Laundering of fabric D:-Degradation of fabric Correct Answer:- Option-D Question43:-Sanforizing is the process of A:-Sizing polyester **B:-Improving light fastness** C:-Gas fading D:-Controlled shrinking Correct Answer:- Option-D Question44:-In hand loom, which one of the following parts is connected directly to the bottom stave of heald? A:-Treadle **B:-Bottom side lever** C:-Top side lever D:-Top lever Correct Answer:- Option-B Question45:-Corkscrew twills are largely employed in the manufacture of A:-Worsted garments **B:-Silk sarees** C:-Muslin fabric D:-Calico fabric Correct Answer:- Option-A Question46:-Glabour's salt function as a \_\_\_\_\_\_ in the dyeing of acid dyes. A:-Exhausting agent **B:-Fixing agent** C:-Migrating agent D:-Levelling agent Correct Answer:- Option-D Question47:-The function of wadding ends in a bedford cord fabric is to improve A:-Strength of Fabric **B:-Elasticity of Fabric** C:-Prominance of Ribs D:-Stretch of Fabric Correct Answer:- Option-C Question48:-Harward twill is a A:-Even sized twill B:-Broken and reverse twill

C:-Low angled twill D:-High angled twill Correct Answer:- Option-B Question49:-When a 2/2 and 3/1 twills combine end on end, the resultant design will repeat on ? A:-4 ends and 4 picks B:-8 picks and 4 ends C:-8 ends and 4 picks D:-8 ends and 8 picks Correct Answer:- Option-C Question50:-Satin weave is a A:-Warp backed fabric B:-Weft backed fabric C:-Rearranged twill D:-Regular twill Correct Answer:- Option-C Question51:-The minimum size of repeat of honey comb design is A:-6 ends and 6 picks B:-8 ends and 8 picks C:-4 ends and 4 picks D:-None of the above Correct Answer:- Option-A Question52:-Fat serve as in sizing. A:-Weighting agent **B:-Softener** C:-Hygroscopic substance D:-Anti mildew agent Correct Answer:- Option-B Question53:-The draft that can be used in left to right symmetric design alone is A:-Pointed draft B:-Skip draft C:-Steen draft D:-Straight draft Correct Answer:- Option-A Question54:-Which among the following is a variety of warp ribbed cloth, woven on plain weave principle ? A:-Bedford cord **B:-Seersucker** C:-Toilet Quilt D:-Repp cloth Correct Answer:- Option-D Question55:-The function of 'Sow box' is A:-Application of Vat dyes B:-Retting of bast fibers C:-Sizing of warp D:-None of the above Correct Answer:- Option-C Question56:-The minimum no. of healds, that are required for weaving 16 end Brighton hone comb is A:-8 B:-4 C:-16 D:-14 Correct Answer:- Option-C Question57:-If eight hanks of yarn weigh 8 ounces, then its count in English cotton system is A:-`4^(s)` B:-`8^(s)` C:-`1^(s)` D:-`2^(s)` Correct Answer:- Option-D Question58:-Sectional warping is preferred where A:-Heavy weavers beams are required

B:-Large no. of ends are needed C:-Distinctly repeating warp patterns are required D:-Length of warp is extremely long Correct Answer:- Option-C Question59:-Of these weft patterns, which one can be accomplished using Eccles drop box mechanism A:-2-white, 3-red, 4-blue, 6-yellow B:-2-white, 4-red, 8-blue, 8-yellow C:-5-white, 10-red, 5-blue, 10-yellow D:-None of the above Correct Answer:- Option-B Question60:-Which of the following fibers gain tensile strength on wetting ? A:-Wool **B:-Cotton** C:-Polyester D:-Silk Correct Answer:- Option-B Question61:-Which one of these is the angle of winding that give maximum package density ? A:-30° B:-45° C:-60° D:-75° Correct Answer:- Option-A Question62:-Which of the following can be an angle of the cone ? A:-4°2' B:-20°4' C:-25°4' D:-30°4' Correct Answer:- Option-A Question63:-In cone winding, when successive traverse are laid exactly on top of the other \_\_\_\_\_\_ occurs ? A:-Slough off **B:-Nose unwinding** C:-Close winding D:-Patterning Correct Answer:- Option-D Question64:-The weight of water in a material expressed as a percentage of the oven dry weight of the material is called A:-Relative humidity **B:-Moisture regain** C:-Moisture content D:-Absolute humidity Correct Answer:- Option-B Question65:-The standard regain of Nylon is A:-4% B:-17% C:-1% D:-8.50% Correct Answer:- Option-A Question66:-The count of a sample of yarn is  $\hat{}$   $\hat{}$  40 $\hat{}$ (s) Ne. If the moisture regain at the time of testing was 6%. The count of the yarn corrected to standard regain will be A:-30.`5^(s)` Ne B:-40.`5^(s)` Ne C:-37.`5^(s)` Ne D:-44.`5^(s)` Ne Correct Answer:- Option-C Question67:-Thermohygrograph is an instrument used to measure A:-Oven dry weight **B:-Moisture regain** C:-Relative humidity D:-Temperature Correct Answer:- Option-C

Question68:-Which of these fibers have self extinguishing property, when removed from flame ? A:-Viscose rayon B:-Wool C:-Cotton D:-Polyester Correct Answer:- Option-B Question69:-The count of a sample of yarn is `65^(s)` Ne, its equivalent count in Denier system will be A:-56 D B:-82 D C:-65 D D:-72 D Correct Answer:- Option-B Question70:-The dividend, for a standard wheel of 36T, in seven wheel take-up motion is A:-36 B:-18 C:-72 D:-1 Correct Answer:- Option-D Question71:-Starch serves as \_\_\_\_\_ in sizing. A:-Adhesive substance **B:-Softening agent** C:-Whitening agent D:-Weighting agent Correct Answer:- Option-A Question72:-Count of reed in stockport system is the number of dents in A:-1 inch B:-1 cm C:-2 cm D:-2 inch Correct Answer:- Option-D \_\_\_\_\_ is the unit of weight in Tex system. Question73:-A:-1 Pound B:-1 Ounce C:-1 gram D:-1 Kg Correct Answer:- Option-C Question74:-The kind of shed which is formed in a single lift single cylinder jacquard ? A:-Centre closed **B:-Open shed** C:-Semi open shed D:-Bottom closed shed Correct Answer:- Option-D Question75:-In handlooms, Jacquard machines are mounted according to A:-London system **B:-Stockport** C:-Philadelphia D:-Norwich Correct Answer:- Option-A Question76:-A horizontal row in the draft indicates A:-Warp B:-Weft C:-Heald D:-Reed Correct Answer:- Option-C Question77:-If two ends are drawn per dent in a `20^(s)` Stockport reed, then ends per inch in the fabric is A:-10 B:-20 C:-40

D:-None of the above Correct Answer:- Option-B Question78:-The heald that is dedicated for controlling leno end is A:-Doupe heald B:-Twine heald C:-Wire heald D:-None of these Correct Answer:- Option-A Question79:-Tint of a colour is formed, when it is mixed with A:-White **B:-Tertiary colour** C:-Secondary colour D:-Black Correct Answer:- Option-A Question80:-Chiffon fabrics are made up of A:-Fine silk yarn B:-Fine cotton yarn C:-Worsted yarn D:-Nylon yarns Correct Answer:- Option-A Question81:-Which of the following is a drill fabric ? A:-6/2 Twill B:-3/2 Twill C:-2/3 Twill D:-2/2 Twill Correct Answer:- Option-B Question82:-Which of the following is used as an adhesive in the sizing of polyester ? A:-PET **B:-Potato starch** C:-PVA D:-Maize starch Correct Answer:- Option-C Question83:-Shaking device is employed in A:-Size kettle B:-Beam warping C:-Leno weaving D:-Sow box Correct Answer:- Option-C Question84:-In pirn changing automatic looms, the transfer of pirn takes place, when the sley approaches A:-Top centre **B:-Front centre** C:-Bottom centre D:-Back centre Correct Answer:- Option-B Question85:-Heald levelling device is used in A:-Plain tappet looms **B:-Twill tappet looms** C:-Single lift single cylinder jacquard D:-Double lift dobbies Correct Answer:- Option-D Question86:-Acid used for scrooping silk, is A:-Acetic acid **B:-Sulphuric acid** C:-Hydrochloric acid D:-Sulphonic acid Correct Answer:- Option-A Question87:-Denting plans shows A:-Order of drawing ends through the heald B:-Order of drawing ends through the reed

C:-Order of operating treadles D:-Order of pegging lattice Correct Answer:- Option-B Question88:-Which among the following can be the size of a repeat of Brighton honey comb ? A:-6 × 6 B:-9 × 9 C:-8 × 8  $D:-10 \times 10$ Correct Answer:- Option-C Question89:-Which one among the following is a counting number for ten end satin ? A:-5 B:-7 C:-6 D:-8 Correct Answer:- Option-B Question90:-Which one among the following can be the size of repeat of a Corkscrew weave ?  $A:-9 \times 9$  $B:-6 \times 6$ C:-7 × 8 D:-8 × 7 Correct Answer:- Option-A Question91:-Which one among the following fiber has the least cellulose content ? A:-Cotton B:-Coir C:-Viscose Rayon D:-Ramie Correct Answer:- Option-B Question92:-Which one of the following is related to crepon style ? A:-Waving using crepe yarns B:-Adding marks on satin C:-By inserting one weave over other D:-Applying chemicals locally, that can shrink the yarn Correct Answer:- Option-D Question93:-Which of the following designs require two weavers beam, in their production ? A:-Honey comb **B:-Satinatin** C:-Huck a Back D:-Seersucker Correct Answer:- Option-D Question94:-The term cotted fleece refers to A:-Entangled wool B:-Sheared wool C:-Pulled wool D:-Chlorinated wool Correct Answer:- Option-A Question95:-The minimum concentration of caustic soda required for mercerization is A:-20 gpl B:-25 gpl C:-4 gpl D:-125 gpl Correct Answer:- Option-D Question96:-Which of the following is a permanent finish ? A:-Blueing **B:-Calendering** C:-Starching D:-Sanforizing Correct Answer:- Option-D Question97:-Which one of these package necessitates side unwinding ? A:-Pirn

B:-Cone C:-Ringcop D:-Cheese Correct Answer:- Option-D Question98:-Which of the following is used for bleaching wool ? A:-Calcium hypochlorite B:-Sodium hypochlorite C:-Hydrogen peroxide D:-None of the above Correct Answer:- Option-C Question99:-\_\_\_\_\_ is a protein regenerated fiber. A:-Kapok B:-Zein C:-Dacron D:-Aramid Correct Answer:- Option-B Question100:-The one which is not a primary property of textile fiber ? A:-Elasticity B:-Crimp C:-Uniformity D:-Flexibility Correct Answer:- Option-B