FINAL ANSWER KEY

Question Paper Code: 38/2015/OL Category Code: 101/2015

Exam: Assistant Engineer Mechanical SR for SC ST

Medium of Question: English
Date of Test 31-12-2015

Alphacode A

Question1:-Who described the 'Directive Principles' as the 'Novel Features of the Indian Constitution'?

A:-Dr. Rajendra Prasad B:-Jawaharlal Nehru C:-Sardar Vallabhai Patel D:-Dr. B.R. Ambedkar Correct Answer:- Option-D

Question2:-When the Right to Education Act (RTE) did come into force?

A:-On 1 April 2010 B:-On 4 August 2009 C:-On 15 April 2014 D:-On 1 January 2011 Correct Answer:- Option-A

Question3:-What was the name of Ship used by Vasco-da-Gama?

A:-H.M.S. Beagle B:-Savo Gabriel C:-Voyager D:-Savo Plow

Correct Answer:- Option-B

Question4:-List out the odd one

A:-Malayala Rajyam B:-Mathavicharana C:-Keralolpathi D:-Indian Antiquery

Correct Answer:- Option-D

Question5:-When did the Parliament pass the Right to Information Act?

A:-On 12 October 2005 B:-On 15 August 2005 C:-On 15 June 2005 D:-On 2 October 2005 Correct Answer:- Option-C

Question6:-Who is considered as the 'Political Father' of the Ezhavas?

A:-Kumaran Asan B:-Dr. Palpu

C:-Sree Narayana Guru

D:-S. Shankar

Correct Answer:- Option-B

Question7:-The founder of 'Vavoottu Yogam'

A:-Sree Narayana Guru

B:-Ayyankali

C:-Chattampi Swamikal D:-Swami Vagbhatananda Correct Answer:- Option-A

Question8:-At which place Brahmananda Sivayogi founded the Sidhasramam?

A:-Aluva B:-Sivagiri

C:-Alathur

D:-Alappuzha

Correct Answer:- Option-C

Question9:-What was the name of the system introduced by Chavara Achan for making free education available for everyone?

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A:-Padikkirikkal
    B:-Pallikudam
    C:-Kadannirikkal
    D:-Thripadithanam
    Correct Answer:- Option-B
Question10:-In which year Vakkom Abdul Khader Moulavi started his New Paper 'Swadeshabhimani'?
    A:-1904
    B:-1903
    C:-1906
    D:-1905
    Correct Answer:- Option-D
Question11:-What was the name of the News Paper started by Sahodaran Ayyappan?
    A:-Velakkaran
    B:-Bhojanam
    C:-Sangabhodam
    D:-Yachana
    Correct Answer: - Option-A
Question12:-Who was the author of 'Paalazhimadhanam'?
    A:-Sree Narayana Guru
    B:-Ayyankali
    C:-Kunchan Nambiyar
    D:-Ezhuthachan
    Correct Answer:- Option-C
Question13:-Who wrote the work 'Jathikummi'?
    A:-Kumaranasan
    B:-Chavara Achan
    C:-Poikayil Yohannan
    D:-Pandit Karuppan
    Correct Answer:- Option-D
Question14:-What was the name of the first Arakkal Bibi?
    A:-Arakkal Bibi Fathima
    B:-Ali Raja Bibi Harrabichi Kadavul
    C:-Arakkal Bibi Ayisha
    D:-Ali Raja Bibi Khadeeja
    Correct Answer:- Option-B
Question15:-Who authored the pamphlet 'Thiruvithamkoor for Tiruvithamkoorian'?
    A:-T.K. Madhavan
    B:-G.P. Pillai
    C:-P. Ranga Rao
    D:-N. Raman Pillai
    Correct Answer:- Option-B
Question16:-Who led the 'Pattini Jatha' from Kannur to Madras in 1936?
    A:-E.M.S. Namboothirippad
    B:-K. Kelappan
    C:-A.K. Gopalan
    D:-C. Kesavan
    Correct Answer:- Option-C
Question17:-The Kerala Kalamandalam was founded by whom?
    A:-Vallathol Narayana Menon
    B:-G. Sankara Kurup
    C:-S.K. Pottakkad
    D:-Ulloor S. Parameswara lyyer
    Correct Answer: - Option-A
Question18:-Who was known as the 'Jhansi Rani of Travancore'?
    A:-Anna Chandi
    B:-Arya Pallam
    C:-A.V. Kuttimalu Amma
    D:-Akkamma Cheriyan
    Correct Answer:- Option-D
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Question19:-The Nobel Prize in Physics in 2015 was awarded to whom?
     A:-Isamu Akasaki and Shuji Nakamura
     B:-Eric Betzig and William E. Moerner
     C:-Takaaki Kajita and Arthur B. MacDonald
     D:-Stephen W. Hell and Hiroshi Amano
     Correct Answer:- Option-C
Question 20:- What is the name of the mission which aims to achieve full immunisation coverage for all children in the
country by 2020?
     A:-Mission Indradhanush
     B:-Make India
     C:-Bal Swachata Mission
     D:-AYUSH Mission
     Correct Answer: - Option-A
Question21:-Gas turbine works on
    A:-Brayton cycle
     B:-Rankine cycle
     C:-Carnot cycle
     D:-None of these
     Correct Answer:- Option-A
Question22:-The melting point of mild steel is about
    A:-1250°C
     B:-1500°C
     C:-850°C
     D:-1750°C
     Correct Answer:- Option-B
Question23:-The angle between the flanks of British Standard Whitworth (BSW) thread is
     A:-1250°C
     B:-47.5°C
     C:-55°C
     D:-60°C
     Correct Answer:- Option-C
Question24:-Thermal efficiency of a simple gas turbine for a given turbine inlet temperature
     A:-increases
     B:-decreases
     C:-first increases and then decreases
     D:-remains the same
     Correct Answer:- Option-D
Question25:-Which of the following parameters remains constant during adiabatic saturation process on unsaturated air?
     A:-Dew point temperature
     B:-Dry bulb temperature
     C:-Wet bulb temperature
     D:-Relative humidity
     Correct Answer:- Option-C
Question26:-Queuing theory deals with problems of
    A:-effective use of machines
     B:-reducing the waiting time
     C:-material handling
     D:-none of these
     Correct Answer:- Option-B
Question27:-Job evaluation is the method of determining the
     A:-Contribution of a job
     B:-Contribution of a worker
     C:-Relative worth of jobs
     D:-Skills required by a worker
     Correct Answer:- Option-C
Question28:-Knocking tendency in an SI engine reduces with increasing
     A:-Supercharging
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B:-Wall temperature C:-Compression ratio

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D:-Engine speed
     Correct Answer:- Option-D
Question29:-Which is not a part of magneto-ignition system?
     A:-Condenser
     B:-Battery
     C:-Circuit breaker
     D:-Induction coil
     Correct Answer:- Option-B
Question30:-Superheating in a refrigeration cycle
    A:-Decreases COP
     B:-Increases COP
     C:-COP remains unchanged
     D:-Unpredictable
     Correct Answer:- Option-D
Question31:-Change of resistance with intensity of light takes place in
     A:-Photo-voltaic cell
     B:-Photo-emissive cell
     C:-Photo-conductive cell
     D:-None of these
     Correct Answer:- Option-C
Question32:-The diameter of a round bar with close tolerance is quickly measured by
    A:-External micro meter
     B:-Slip gauge
     C:-Vernier caliper
     D:-Snap gauge
     Correct Answer:- Option-D
Question33:-In Electrolux refrigerator
     A:-Ammonia evaporates in hydrogen
     B:-Hydrogen evaporates in ammonia
     C:-Hydrogen is absorbed in ammonia
     D:-Hydrogen is absorbed in water
     Correct Answer: - Option-A
Question34:-Free convection heat flow depends on all of the following except
    A:-Coefficient of viscosity
     B:-Velocity
     C:-Density
     D:-Gravitational force
     Correct Answer:- Option-B
Question35:-Major constituents of satellite are
     A:-Nickel, copper and zinc
     B:-Zinc, lead and tin
     C:-Cobalt, vanadium and nickel
     D:-Cobalt, chromium and tungsten
     Correct Answer:- Option-D
Question36:-Typewriter constitutes
    A:-Structure
     B:-Machine
     C:-Inversion
     D:-Mechanism
     Correct Answer:- Option-D
Question37:-The equation PV=mRT is essentially valid for
    A:-Perfect gas
     B:-Real gas
     C:-Monoatomic gas
     D:-Mixture of gases
     Correct Answer:- Option-A
Question38:-Cavitation in centrifugal pumps can be reduced by
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A:-Throttling the discharge B:-Increasing the flow velocity

C:-Reducing the discharge D:-Reducing the suction head Correct Answer:- Option-D Question39:-In low carbon steels, the presence of small quantities of sulphur improves A:-Formability **B:-Machinability** C:-Weldability D:-Hardenability Correct Answer:- Option-B Question40:-Moment of inertia of a body does not depend on A:-Axis of rotation of the body B:-Mass of the body C:-Angular velocity of the body D:-Distribution of mass in the body Correct Answer:- Option-C Question41:-Which of the following does not pertain to inventory management? A:-Production schedule B:-State of merchandise C:-Control of stock D:-Effective running of stores Correct Answer: - Option-A Question42:-In value engineering, the term value refers to A:-relation between productivity and cost B:-market value C:-relation between cost and efficiency D:-relation between function and cost Correct Answer:- Option-D Question43:-The throttling operation in a refrigeration cycle is carried out in A:-evaporator B:-capillary tube C:-discharge valve D:-expansion valve Correct Answer:- Option-B Question44:-The amount of moisture in air can be measured by A:-Sling psychrometer B:-Mass spectrometer C:-Photometer D:-Thermistor Correct Answer: - Option-A Question45:-Which of the following is not a correct statement? A:-The balls in a ball bearing remain in position due to centrifugal force B:-Cage is made hardest of all parts in ball bearings C:-Spherical roller bearings have the capacity for self-alignment D:-Roller bearings have higher load capacity than that of ball bearings for a given overall size Correct Answer: - Option-A Question46:-Which of the following thermocouples can measure temperature in a comparatively higher range? A:-Chromel-alumel B:-Iron-constantan C:-Iridium-rhodium D:-Platinum-rhodium

Correct Answer:- Option-C

Question47:-Gears produced by die casting are generally used for

A:-high torque transmission

B:-light duty

C:-low temperature application

D:-high axial thrust transmission

Correct Answer:- Option-B

Question48:-The difference between the maximum material limits of mating parts is known as

A:-Deviation

B:-Clearance C:-Allowance D:-Tolerance Correct Answer:- Option-C Question49:-Trimming is the process associated with A:-Forging B:-Press work C:-Polishing of metals D:-Electroplating Correct Answer:- Option-B Question50:-A dead weight tester is used for A:-accurate measurement of load B:-producing high pressure C:-testing the magnitude of given weight D:-calibrating pressure measuring instruments Correct Answer:- Option-D Question51:-With the percentage increase of carbon in steel A:-Brittleness of steel decreases B:-Strength of steel decreases C:-Ductility of steel decreases D:-Hardness of steel decreases Correct Answer:- Option-C Question52:-The refrigerant used in commercial ice plant is A:-Air B:-Carbon dioxide C:-Ammonia D:-Freon-12 Correct Answer:- Option-C Question53:-The process of discovering and identifying the pertinent information relative to the nature of a specific job is known as A:-Job analysis B:-Job description C:-Job classification D:-Job identification Correct Answer: - Option-A Question54:-Plug rolling is used to A:-produce seamless tube B:-reduce wall thickness and increase diameter of tubes C:-produce collapsible tubes D:-increase wall thickness of tubes Correct Answer:- Option-B Question55:-A circular shaft can transmit a torque of 5 kNm. If the torque is reduced to 4 kNm, then the maximum value of bending moment that can be applied to the shaft is A:-1 kNm B:-2 kNm C:-3 kNm D:-4 kNm Correct Answer:- Option-C Question56:-Which of the following is not a scalar quantity? A:-Mass

B:-Volume C:-Time

D:-Acceleration

D:-None of these

Correct Answer:- Option-D
Question57:-Kinematic viscosity is equal to
A:-Density/dynamic viscosity
B:-Dynamic viscosity/density
C:-Dynamic viscosity × density

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Correct Answer:- Option-B
Question58:-A boiler shell 200 cm diameter and plate thickness 1.5 cm is subjected to internal pressure of `"1.5 MN/m^2"`.
Then the hoop stress will be
    A:-`"50 MN/m^2"`
     B:-`"30 MN/m^2"
     C:-`"100 MN/m^2"
     D:-`"200 MN/m^2"
     Correct Answer:- Option-C
Question59:-The cutting tool in a milling machine is mounted on
     A:-Tool holder
     B:-Arbor
     C:-Column
     D:-Spindle
     Correct Answer:- Option-B
Question60:-Fusible plug is fitted in a boiler to
     A:-extinguish fire in case of low water level
     B:-prevent leakage of steam from boiler
     C:-allow passage of only super heated steam from the boiler
     D:-keep the boiler pressure within the prescribed limits
     Correct Answer: - Option-A
Question61:-Which of the following is an amorphous material?
     A:-Lead
     B:-Rubber
     C:-Mica
     D:-Glass
     Correct Answer:- Option-D
Question62:-Which of the following is used for bearing liner?
    A:-Bronze
     B:-Babbit metal
     C:-Gun metal
     D:-Brass
     Correct Answer:- Option-B
Question63:-The weight of oxygen in atmospheric air is
     A:-21%
     B:-19%
     C:-23%
     D:-31%
     Correct Answer:- Option-C
Question64:-A Pelton wheel turbine is ideally suited for
     A:-High head and low discharge
     B:-High head and high discharge
     C:-Low head and low discharge
     D:-Medium head and medium discharge
     Correct Answer: - Option-A
Question65:-Which of the following is not the part of a shaper?
     A:-Ram
     B:-Table
     C:-Cross slide
     D:-Clapper box
     Correct Answer:- Option-C
Question66:-Which of the following materials require the largest size of riser for the same size of casting?
     A:-Cast iron
     B:-Aluminium
     C:-Steel
     D:-Copper
     Correct Answer:- Option-B
Question67:-On a psychrometric chart, the relative humidity lines are represented by
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A:-uniformly spaced inclined lines B:-uniformly spaced horizontal lines

C:-non-uniformly spaced inclined lines D:-curved lines Correct Answer:- Option-D Question68:-The mathematical technique for finding the best use of limited resources in an optimum manner is known as A:-Queuing theory B:-Linear programming C:-Operation research D:-Network analysis Correct Answer:- Option-B Question69:-Rate of change of momentum takes place in the direction A:-of applied force B:-of motion C:-opposite to the direction of applied force D:-perpendicular to the direction of motion Correct Answer:- Option-A Question70:-Lean air-fuel mixture is required for A:-acceleration B:-idling C:-starting D:-cruising Correct Answer:- Option-D Question71:-A 100 cc engine has the following parameter as 100 cc A:-cylinder volume B:-clearance volume C:-swept volume D:-full tank capacity Correct Answer:- Option-C Question72:-Which of the following has maximum malleability? A:-Lead B:-Brass C:-Wrought iron D:-Aluminium Correct Answer: - Option-A Question73:-The ratio of actual damping coefficient to the critical damping coefficient is called as A:-Magnification factor **B:-Damping factor** C:-Critical damping ratio D:-Logarithmic decrement Correct Answer:- Option-B Question74:-Dehumidification is the process of removing moisture from air with dry bulb temperature A:-decreasing B:-increasing C:-changing in any direction D:-Remaining constant Correct Answer:- Option-D Question75:-Centrifugal pump is started with its delivery valve A:-Kept fully closed B:-Kept fully open C:-Kept 50% open D:-None of these Correct Answer:- Option-A Question76:-Bending operation should be performed A:-At 30° to the grain direction B:-Parallel to the grain direction C:-There is no such criteria

D:-At right angle to the grain direction

Correct Answer:- Option-D Question77:-De Lavel turbine is a A:-simple impulse turbine

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B:-multistage turbine
     C:-simple reaction turbine
     D:-velocity compounded impulse turbine
     Correct Answer: - Option-A
Question78:-The refrigerant R-744 is
     A:-ammonia
     B:-freon-12
     C:-carbon dioxide
     D:-sulphur dioxide
     Correct Answer:- Option-C
Question79:-The most flexible criteria for analysing an economic investmet is
     A:-rate of return criteria
     B:-salvage value
     C:-present value method
     D:-future value method
     Correct Answer:- Option-B
Question80:-Which of the following represents a group incentive plan?
     A:-Rowan plan
     B:-Bedaux plan
     C:-Halsey premium plan
     D:-Scanlon plan
     Correct Answer:- Option-D
Question81:-Indicated results are most accurate when the pointer in the analogue read out system lies
     A:-around the mid-third of the scale
     B:-in the first quarter of the scale
     C:-in the second quarter of the scale
     D:-around the full capacity of the scale
     Correct Answer: - Option-A
Question82:-In a gas turbine cycle, the turbine output is 600 kJ/kg, the compressor work is 400 kJ/kg and the heat supplied is
1000 kJ/kg. The thermal efficiency of the cycle is
     A:-60%
     B:-40%
     C:-20%
     D:-80%
     Correct Answer:- Option-C
Question83:-Collapsible toothpaste tubes are manufactured by
     A:-Cupping
     B:-Extrusion
     C:-Cold rolling
     D:-Deep drawing
     Correct Answer:- Option-B
Question84:-A large clearance volume in a reciprocating compressor results in
     A:-lower suction pressure
     B:-increased volume flow rate
     C:-reduced volume flow rate
     D:-lower delivery pressure
     Correct Answer:- Option-D
Question85:-The speed variation of the engine caused by the fluctuations of engine turning moment is controlled by
     A:-Flywheel
     B:-Throttle valve
     C:-Governor
     D:-D-slide valve
     Correct Answer: - Option-A
Question86:-If the tearing efficiency of a riveted joint is 60%, then the ratio of pitch of diameter of rivet is
     A:-0.20
     B:-0.33
     C:-0.40
     D:-0.50
     Correct Answer:- Option-C
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Question87:-A bench vice has the following type of thread A:-metric thread B:-acme thread C:-buttress thread D:-square thread Correct Answer:- Option-B Question88:-All the thread characteristics can be measured precisely with A:-Thread gauge B:-Screw pitch gauge C:-Micrometer with anvil D:-Tool room microscope Correct Answer:- Option-D Question89:-A body cooling from 80°C to 70°C takes 10 minutes when left exposed to environmental conditions. If the body is to cool further from 70°C to 60°C under the same external conditions, it will take A:-more than 10 minutes B:-same time of 10 minutes C:-less than 10 minutes D:-none of these Correct Answer:- Option-A Question 90:- Which of the following is considered as comfort condition in air-conditioning? A:-15°C DBT and 40% RH B:-20°C DBT and 60% RH C:-25°C DBT and 70% RH D:-None of these Correct Answer:- Option-D Question91:-Mechanical strain gauges can measure A:-static and dynamic strains B:-dynamic strains only C:-static strains only D:-static and quasi-static strains Correct Answer:- Option-D Question92:-Efficiency of chimney draught is of the order of A:-less than 1% B:-2-3% C:-5-6% D:-8-10% Correct Answer: - Option-A Question93:-A step cone pulley is provided on a lathe to A:-reverse the direction of spindle rotation B:-change the spindle speed C:-drive the lead screw D:-give desired direction of movement of lathe carriage Correct Answer:- Option-B Question94:-Loam sand comprises of A:-40% of clay and 10% moisture B:-50% of clay and 10% moisture C:-80% of clay and 20% moisture D:-50% of clay and 18% moisture Correct Answer: - Option-A Question95:-In tool signature, nose radius is indicated A:-in the middle B:-in the beginning C:-not indicated D:-at the end Correct Answer:- Option-D Question 96:- The primary tool force used in calculating the total power consumption in machining is

A:-radial force B:-frictional force C:-tangential force D:-axial force

Correct Answer:- Option-C

Question 97:- The brazing process is carried out in the temperature range

A:-60-150°C

B:-350-500°C

C:-180-250°C

D:-600-750°C

Correct Answer:- Option-B

Question98:-Steel balls are manufactured by

A:-casting

B:-sintering

C:-cold heading

D:-machining

Correct Answer:- Option-C

Question99:-Process of austempering results in the formation of

A:-Bainite structure

B:-Martensitic structure

C:-Carburized structure

D:-None of these

Correct Answer:- Option-A

Question100:-Which of the following has no unit?

A:-Surface tension

B:-Kinematic viscosity

C:-Strain

D:-Bulk modulus

Correct Answer:- Option-C