## **FINAL ANSWER KEY**

Question Paper Code: 77/2016/OL Category Code: 122/2014 Exam: Laboratory Technical Assistant Medium of Question: English Date of Test 07-11-2016 Alphacode А Question1:-The strategy for large scale industrialization was adopted fro the first time in A:-First Five Year Plan **B:-Second Five Year Plan** C:-Third Five Year Plan D:-Fourth Five Year Plan Correct Answer:- Option-B Question2:-Supporting the partition of India, who said, "Partition was better than murder of innocent citizens" A:-Sardar Vallabhabhai Patel B:-Mahathma Gandhi C:-Acharya J.B. Kripalani D:-Jawaharlal Nehru Correct Answer:- Option-D Question3:-Gandhi's ideas on 'Sarvodaya' and 'Basic Education' were derived from A:-Tolstoy **B:-Ruskin** C:-Vivekananda D:-Thoreau Correct Answer:- Option-B Question4:-Tallest mountain peak of India is A:-Kanchenjunga **B:-Everest** C:-Anamudi D:-Aravalli Correct Answer:- Option-A Question5:-Arjuna award is associated with A:-Social work **B:-Sports and Games** C:-Literature D:-Politics Correct Answer:- Option-B Question6:-December 10 is observed as A:-World Health Day B:-U.N. day C:-World Red Cross Day D:-Human Rights Day Correct Answer:- Option-D Question7:-Ayodhya stands on the banks of which river ? A:-Narmada **B:-Brahmaputra** C:-Sarayu D:-Yamuna Correct Answer:- Option-C Question8:-Name the country other than India whose Independance day falls on `15^(th)` `` August. A:-Pakisthan **B:-Madagascar** C:-Bengladesh D:-South Korea Correct Answer:- Option-D Question9:-Who issued the "Kudal Manikkam" Temple Inscription ? A:-Kulasekhara Alwar

B:-Sthanu Ravi Varman C:-Rajasekhara Varman D:-Bhaskara Ravi Varman Correct Answer:- Option-B Question10:-'Palakkadu Fort' was built by A:-Tippu Sulthan **B:-Almeda** C:-Dilanoyi D:-Hyderali Correct Answer:- Option-D Question11:-Kandathil Varughese Mappilai is associated with A:-Malayala Manorama B:-Mathrubhumi C:-Deshabhimani D:-Kerala Koumudi Correct Answer:- Option-A Question12:-The ruler who was known as - "Padmanabhadasa" A:-Sakthan Thampuran **B:-Swathi Thirunal** C:-Marthanda Varma D:-Dharamaraia Correct Answer:- Option-C Question13:-The founder of "Admavidyasangham" A:-Vagbhadananda B:-Brahmananda Sivayogi C:-Sree Narayana Guru D:-Vaikunda Swamikal Correct Answer:- Option-A Question14:-The author of the book "Malayavilasam" A:-Kerala Varma Valiyakoyi Thampuran B:-Kodungallur Kunhikkuttan Thampuran C:-A.R. Rajaraja Varma D:-Ulloor S. Parameswara Ayyar Correct Answer:- Option-C Question15:-When was "Sadhujana Paripalana Sangham" formed ? A:-1903 B:-1905 C:-1907 D:-1909 Correct Answer:- Option-C Question16:-Our Lok Sabha speaker is A:-Sumitra Mahajan B:-H.L. Dattu C:-M. Tampidurai D:-Umabharathi Correct Answer:- Option-A Question17:-Name the proposed capital of Andhra Pradesh. A:-Amaravati **B:-Hyderabad** C:-Sravanabelagola D:-Nagarjunakonda Correct Answer:- Option-A Question18:-Which Brazilian player was called as the "White Pele" ? A:-Ronald Regan **B:-Christiano Ronaldo** C:-Lionel Messi D:-Zico Correct Answer:- Option-D Question19:-Who won the best female play back singer at the `62^(nd)` `` National Film Awards ?

A:-K.S. Chithra B:-Latha Mankeshkar C:-Uttara Unnikrishnan D:-Shreya Ghoshal Correct Answer:- Option-C Question20:-In which year Malala Yousafsai won the Nobel Peace Prize ? A:-2013 B:-2014 C:-2015 D:-2016 Correct Answer:- Option-B Question21:-A permanent finish is A:-Mercerizing **B:-Calendaring** C:-Filling with starch D:-Embossing Correct Answer:- Option-A Question22:-Leuco Vat dye is dissolved using A:-Sodium Chloride **B:-Sodium sulphide** C:-Calcium hydroxide D:-Caustic soda Correct Answer:- Option-D Question23:-A natural polyamide fiber is A:-Cotton B:-Jute C:-Hemp D:-Wool Correct Answer:- Option-D Question24:-A hank of cotton yarn consists of \_\_\_\_\_ yards. A:-1440 B:-120 C:-840 D:-560 Correct Answer:- Option-C Question25:-\_\_\_\_\_ is one of the primary motions of the loom. A:-Take-up B:-Let-off C:-Shedding D:-Denting Correct Answer:- Option-C Question26:-Kier boiling is done on \_\_\_\_\_ A:-Cotton **B:-Rayon** C:-Nylon D:-Arylic Correct Answer:- Option-A Question27:-Half pound of 20 s cotton yarn cotain \_\_\_\_\_ hanks. A:-20 B:-10 C:-5 D:-40 Correct Answer:- Option-B Question28:-To enable the printer to make correct registration of the block on the cloth \_\_\_\_\_\_ are often fixed round the sides of the block. A:-Leather strips **B:-Pitch pins** C:-Clamps D:-Brass clips

Correct Answer:- Option-B Question29:- is a hygroscopic agent used in printing paste. A:-Calcium chloride B:-Glycerin C:-Gum tragacanth D:-Hydrogen Sulphate Correct Answer:- Option-B Question30:-Sensitising solution is used in the preparation of for printing. A:-Screen **B:-Stencil** C:-Roller D:-Block Correct Answer:- Option-A Question31:-The length of one lea of yarn is yards. A:-100 B:-120 C:-36 D:-40 Correct Answer:- Option-B Question 32:- is the process of forming the fabric by interlacing two group of threads at right angle with each other. A:-Spinning **B:-Knitting** C:-Felting D:-Weaving Correct Answer:- Option-D Question33:- is a pre-treatment for printing of cotton. A:-Scouring **B:-Sanforizing** C:-Fixing D:-Calendaring Correct Answer:- Option-A Question34:-In a four colour printing using blocks a minimum of \_\_\_\_\_ number of blocks are required. A:-4 B:-2 C:-1 D:-3 Correct Answer:- Option-A Question35:-Minimum number of healds required to weave a plain weave is \_\_\_\_\_ A:-4 B:-1 C:-2 D:-3 Correct Answer:- Option-C Question36:-Draw frame is a \_\_\_\_\_ machinery. A:-Weaving **B:-Padding** C:-Spinning D:-Knitting Correct Answer:- Option-C Question37:-Twill weave requires a minimum of \_\_\_\_\_\_ shedding tappets. A:-6 B:-2 C:-3 D:-4 Correct Answer:- Option-C Question38:-The process of preparation of Cocoon from the egg of the silk worm is termed as A:-Rearing **B:-Throwing** C:-Cocooning

D:-Sericulture Correct Answer:- Option-D Question39:-\_\_\_\_\_ dyes are generally prepared by thionation of aromatic hydro carbons containing hydroxyl, nitro and amino groups. A:-Acid B:-Mordant C:-Dispersed D:-Sulphur Correct Answer:- Option-D Question40:-Crank shaft is employed in A:-Handloom **B:-Ring frame** C:-Power loom D:-Jigger Correct Answer:- Option-C Question41:- is used as a thickening agent in the printing paste. A:-Gum Tragacanth B:-NaOH C:-Glaubers Salt D:-Calcium Chloride Correct Answer:- Option-A Question42:- is the process of removing protruding fibers from the yarn. A:-Scouring **B:-Singeing** C:-Pilling D:-Oxidising Correct Answer:- Option-B Question43:-The first process in the application of vat dye is A:-Oxidation **B:-Bleaching** C:-Vatting **D:-Chlorination** Correct Answer:- Option-C Question44:-Sulphur dyes are converted into water soluble leuco forms by treatment with dilute aqueous A:-Sodium carbonate **B:-Acetic acid** C:-Sodium sulphide D:-Sodium bicarbonate Correct Answer:- Option-C Question45:-The unit of micronaire value of a fibre is A:-Centimeter **B:-Grams/meter** C:-Micrograms/inch D:-Inch/grain Correct Answer:- Option-C Question46:-The function of urea in the printing paste of direct dye is A:-Solvent B:-Anti-septic C:-Thickening agent D:-Tinting agent Correct Answer:- Option-A Question47:- printing is a resist style printing. A:-Batik B:-Screen C:-Roller D:-Stencil Correct Answer:- Option-A Question48:-Solublised vat dyes are \_\_\_\_\_\_ salts of sulphuric acid esters of leuco vat dyes. A:-Calcium

**B:-Magnesium** C:-Potassium D:-Sodium Correct Answer:- Option-D Question49:-Procion yellow is a \_\_\_\_\_ class of dye. A:-Azoic **B:-Basic** C:-Direct D:-Reactive Correct Answer:- Option-D Question50:-Traveler is used in \_\_\_\_\_ A:-Draw frame **B:-Winch** C:-Loom D:-Ring frame Correct Answer:- Option-D Question51:-De-sizing is a \_\_\_\_\_ process. A:-Dyeing B:-Pre-treatment C:-After treatment D:-Printing Correct Answer:- Option-B Question52:-\_\_\_\_\_ is an universal bleaching agent. A:-Bleaching powder B:-Hydrogen peroxide C:-Copper sulphate D:-Hydrogen chloride Correct Answer:- Option-B Question53:-Squeegee is used in \_\_\_\_\_ printing. A:-Screen B:-Batik C:-Roller D:-Stencil Correct Answer:- Option-A Question54:-The main constituent of cotton fiber is A:-Cellulose **B:-Fibroin** C:-Amino acids D:-Lignin Correct Answer:- Option-A Question55:-Indigo belongs to \_\_\_\_\_ class of dyes. A:-Sulphur **B:-Basic** C:-Vat D:-Reactive Correct Answer:- Option-C Question56:-The bleaching of cotton is done to remove A:-Oils and waxes **B:-Natural colouring matter** C:-Cellulose D:-Lignin Correct Answer:- Option-B Question57:-Degumming is done on A:-Cotton B:-Silk C:-Linen D:-Jute Correct Answer:- Option-B

Question58:- are used to link the shapes to the main stencil, while cutting a perfect cirlce or a complete out line on a stencil. A:-Notches **B:-Ties** C:-Cords D:-Clips Correct Answer:- Option-B Question59:-To increase the washing fastness of cotton dyed with direct dyes it is after treated with A:-Copper salts **B:-Basic dyes** C:-Formaldehyde D:-Sodium hydroxide Correct Answer:- Option-C Question60:-Knowles balance is used to determine A:-Strength of yarn B:-Length of fibre C:-Count of yarn D:-Drape of fabric Correct Answer:- Option-C Question61:-The function of the crank in the crank shaft of the loom is to perform A:-Shedding B:-Take-up C:-Picking D:-Beating-up Correct Answer:- Option-D Question62:-The picking tappet of a power loom is fixed on A:-Crank shaft **B:-Counter shaft** C:-Slay D:-Bottom shaft Correct Answer:- Option-D Question63:-For a straight draft lifting plan will be same as A:-Draft B:-Denting plan C:-Treadling plan D:-Design Correct Answer:- Option-D Question64:-Cotton dyed with direct dyes are topped with basic dyes to improve the A:-Washing fastness **B:-Light fastness** C:-Brilliancy of the shades D:-Rubbing fastness Correct Answer:- Option-C Question65:-\_\_\_\_\_ dye is called as ice colours. A:-Azoic B:-Vat C:-Sulphur D:-Acid Correct Answer:- Option-A Question66:-For the application of basic dyes on cotton this process is essential. A:-Mordanting **B:-Acetylating** C:-Coupling D:-Vatting Correct Answer:- Option-A Question67:-Profilm method is one of the method used to develop for printing. A:-Blocks B:-Screens C:-Fabric

**D:-Pigments** Correct Answer:- Option-B Question68:-The function of doctor blade in roller printing is to A:-Give pressure to the roller B:-Scrap off excess colour paste from the roller C:-Give pressure to the cloth D:-Steaming the roller Correct Answer:- Option-B Question69:-The least size of ordinary honey comb weave is on \_\_\_\_\_ threads. A:-4 B:-3 C:-8 D:-6 Correct Answer:- Option-D Question70:-The class of dyes which are formed from to components usually referred to as naphthols and bases A:-Dispersed dyes **B:-Sulphur dyes** C:-Azoic dyes D:-Reactive dyes Correct Answer:- Option-C Question71:-An example for a water insoluble dye is dyes. A:-Vat B:-Acid C:-Reactive D:-Basic Correct Answer:- Option-A Question72:-The function of common salt in the dye bath of direct dyes on cotton is A:-As an exhausting agent B:-As a retarding agent C:-As a solvent D:-As a softening agent Correct Answer:- Option-A Question73:-Cork screw weaves are produced by rearranging threads of a regular weave. A:-Twill B:-Mat C:-Rib D:-Honey comb Correct Answer:- Option-A Question74:-The treatment that follows printing are termed A:-Successor process **B:-After treatment** C:-Discharging D:-Crimping Correct Answer:- Option-B Question75:-The transverse group of threads running from one selvedge to the other in a cloth is termed A:-Pile B:-Weft C:-Warp D:-End Correct Answer:- Option-B Question76:-An example for a bast fiber is A:-Wool **B:-Linen** C:-Cotton D:-Silk Correct Answer:- Option-B Question77:-The coarsest yarn given is A:-30 s B:-20 s

C:-80 s D:-16 s Correct Answer:- Option-D Question78:-Flyer is employed in \_\_\_\_\_ machine. A:-Drawing **B:-Jigger** C:-Carding D:-Simplex Correct Answer:- Option-D Question79:-This is the process of twisting together two or more silk filaments into a single yarn. A:-Reeling **B:-Sericulture** C:-Churning D:-Throwing Correct Answer:- Option-D Question80:-Reactive dyes containing two chlorine atoms in the chlorotriazine ring are termed as reactive dyes. A:-Cold brand **B:-Natural brand** C:-Hot brand D:-Premium brand Correct Answer:- Option-A Question81:-Clip stenter is a \_\_\_\_\_ machine. A:-Dyeing **B:-Printing** C:-Sizing **D:-Finishing** Correct Answer:- Option-D Question82:-The main constituent of wool fiber is A:-Keratin **B:-Cellulose** C:-Glucose D:-Lignin Correct Answer:- Option-A Question83:-\_\_\_\_\_ is used as a mordant for dyeing cotton with basic dyes. A:-Tanic acid B:-Acetic acid C:-Na OH D:-Sodium carbonate Correct Answer:- Option-A Question84:-The staple length of cotton fiber will be in the range of \_\_\_\_\_\_ inches. A:-15-20 B:-0.4-2.5 C:-7-12 D:-4-6 Correct Answer:- Option-B Question85:-This is a yarn producing machine. A:-Loom **B:-Ring frame** C:-ligger D:-Reel Correct Answer:- Option-B Question86:-The botanical name of cotton plant is A:-Oriza setiva **B:-Maymsopudica** C:-Asephetoda D:-Gossypium Correct Answer:- Option-D Question87:-Acid dyes are mainly applied on A:-Cotton

B:-Linen C:-Wool D:-Linen Correct Answer:- Option-C Question88:-Cotton dyed with sulphur black are tendered because of the presence of \_\_\_\_\_ on dyed goods. A:-Chlorine **B:-Bromine** C:-Free sulphur D:-Free nitrogen Correct Answer:- Option-C Question89:-A 5% shade means A:-5g dye dissolved 100 ml water B:-5g dye in 5g material C:-5g dye in 100g material D:-5g dye in 1000g material Correct Answer:- Option-C Question90:-\_\_\_\_\_ is one of the secondary motions of the loom. A:-Shedding **B:-Picking** C:-Weft fork D:-Let-off Correct Answer:- Option-D Question91:-The total volume of liquor to be used for dyeing 25kg of material with an M : L ratio of 1 : 20 is A:-500 liters B:-250 liters C:-50 liters D:-1000 liters Correct Answer:- Option-A Question92:-Loom speed is 300 rpm then the picks/minute is \_\_\_\_\_ A:-150 B:-300 C:-600 D:-450 Correct Answer:- Option-B Question93:-Gum Arabic is used as a \_\_\_\_\_ in the printing paste. A:-Wetting agent **B:-Thickener** C:-Softener D:-Catalyst Correct Answer:- Option-B Question94:-Commercial sodium hypochlorite solution generally contain \_\_\_\_\_\_% of available chlorine. A:-5-7 B:-2-4 C:-20-24 D:-15-18 Correct Answer:- Option-D Question95:-\_\_\_\_\_ is an after treatment for printed cloth. A:-Texturising **B:-Steaming** C:-Scouring D:-Sizing Correct Answer:- Option-B Question96:-An example for a natural protein fiber is A:-Cotton **B:-Nylon** C:-Silk D:-Linen Correct Answer:- Option-C Question97:-The lea tester is used to determine \_\_\_\_\_\_ of yarn.

A:-Evenness B:-TPI C:-Strength D:-Hairiness Correct Answer:- Option-C Question98:-The pH of peroxide bleaching is A:-13-15 B:-3-5 C:-6-7 D:-8-10 Correct Answer:- Option-D Question99:-Anti-shrink finish is given by A:-Embossing B:-Winch C:-Sanforizing D:-Drapping Correct Answer:- Option-C Question100:-20 kg of cloth has to be dyed with 2% shade the amount of dye stuff to be taken is A:-400 g B:-40 g C:-4 kg D:-2 kg Correct Answer:- Option-A